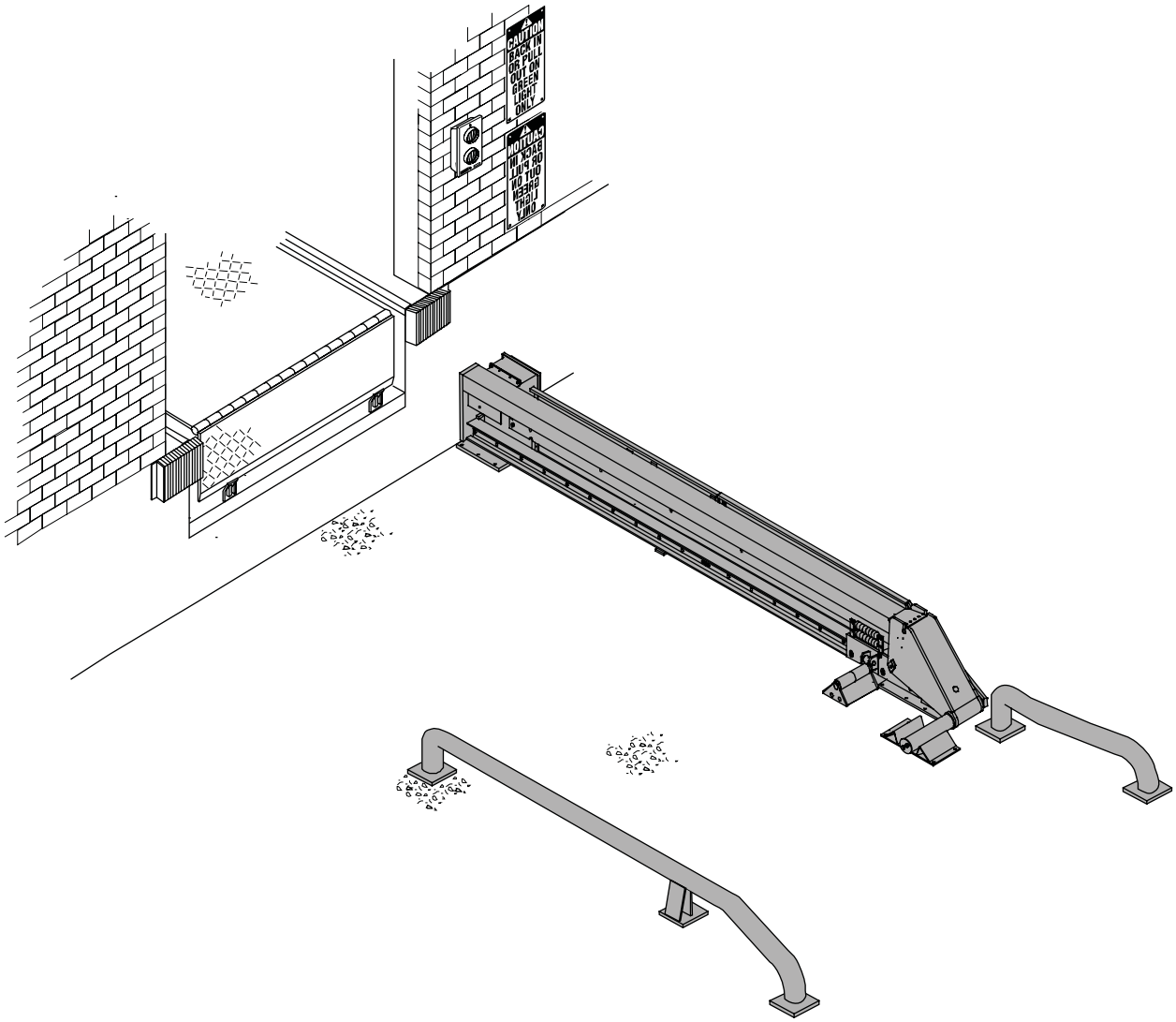
GWL-2300 *Wheel-Lok*™

Vehicle Restraint
Owners Manual



RITE HITE®

MADE IN U.S.A.

This Manual Covers Restraints Built After Serial Numbers:
GW231001 and up

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INTRODUCTION

Read and understand this manual before attempting to install or operate. For best results, have this product serviced by your authorized RITE-HITE® representative.

The GWL-2300 vehicle restraint by RITE-HITE is intended to provide a safer workplace for workers in shipping and receiving dock areas. The GWL-2300 vehicle restraint is a restraint device that, when properly installed and operated, retains a secure connection between the truck and dock. Signal lights, warning horn and signs provide instructions to the truck driver and GWL-2300 vehicle restraint operator that a safe condition exists. The GWL-2300 vehicle restraint is operated by pressing push buttons on an inside control box.

NOTICE TO USER

Your local RITE-HITE® representative provides a Planned Maintenance Program (P.M.P.) which can be fitted to your specific operation. Call your local representative or the RITE-HITE® Corporation at 414-355-2600.

The RITE-HITE® products in this manual are covered by one or more of the following U.S. patents: 5,271,183; 5,323,503; 5,546,623; 5,553,987; 5,582,498; 5,664,930; 5,702,223; 5,762,459 (RE: 37,570); 5,882,167; 6,065,172; 6,070,283; 6,085,375; 6,092,970; 6,106,212; 6,116,839; 6,190,109; 6,220,809; 6,276,016; 6,311,352; 6,318,947; 6,322,310; 6,360,394; 6,368,043; 6,431,819; 6,488,464; 6,499,169; 6,502,268; 6,505,713; 6,524,053; 6,634,049; 6,654,976; 6,726,432; 6,773,221; 6,832,403; 6,880,301; 6,892,411; 7,032,267; 7,062,814; 7,134,159; 7,213,285; 7,216,391; 7,363,670; 7,380,305; 7,503,089; 7,553,431; 7,578,097; 7,681,271 and pending U.S and foreign patent applications. RITE-HITE®, LEVEL-RITE®, THINMAN™, SAFE-T-LIP®, HYDRACHEK®, WHEEL-LOK™, DOK-LOK®, DUAL-DOK®, SAFE-T-STRUT™, DOK-COMMANDER®, JUMBO™, HYDRA-RITE™, SAFE-T-GATE®, and SMOOTH TRANSITION DOK SYSTEM™, are trademarks of RITE-HITE® Corporation.

SAFETY WARNINGS

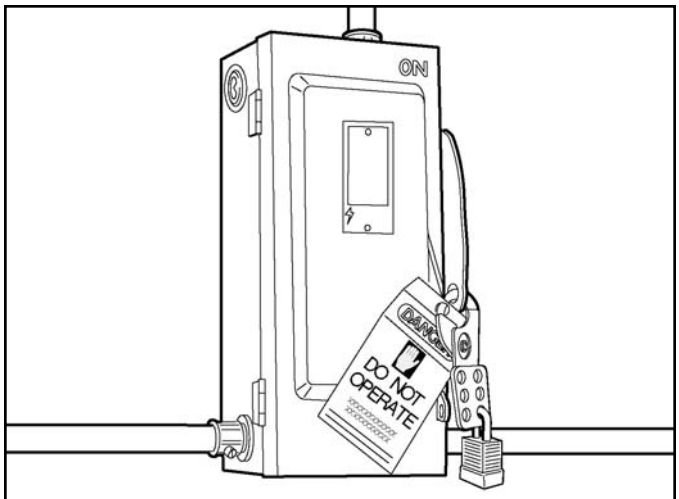


Figure 1 - Lockout/Tagout

⚠ WARNING

When working with electrical or electronic controls, make sure that the power source has been locked out and tagged according to OSHA regulations and approved local electrical codes.

LOCKOUT/TAGOUT PROCEDURES

The Occupational Safety and Health Administration requires that, in addition to posting safety warnings and barricading the work area, the power supply has been locked in the OFF position or disconnected. It is mandatory that an approved lockout device is utilized. An example of a lockout device is illustrated. The proper lockout procedure requires that the person responsible for the repairs is the only person who has the ability to remove the lockout device.

In addition to the lockout device, it is also a requirement to tag the power control in a manner that will clearly note that repairs are under way and state who is responsible for the lockout condition. Tagout devices have to be constructed and printed so that exposure to weather conditions or wet and damp locations will not cause the tag to deteriorate or become unreadable.

RITE-HITE® Corporation does not recommend any particular lockout device, but recommends the utilization of an OSHA approved device (refer to OSHA regulation 1910.147). RITE-HITE® Corporation also recommends the review and implementation of an entire safety program for the Control of Hazardous Energy (Lockout/Tagout). These regulations are available through OSHA publication 3120.

⚠ DANGER

This is the highest level statement. Failure to follow the listed instructions will most likely result in severe injury or death.

⚠ CAUTION

The statements used with this level of warning deal with a safe operating procedure. If the procedure is ignored, the possibility of personal injury may exist.

⚠ WARNING

This is a statement of serious hazard. Failure to follow the listed instructions could place the individual at risk of serious injury or death.

IMPORTANT

IMPORTANT is used to draw attention to a procedure that needs to be followed to prevent machine or property damage.

OWNER RESPONSIBILITY

1. The owner should recognize the inherent danger of the interface between dock and transport vehicle. The owner should, therefore, train and instruct operators in the safe use of dock equipment in accordance with the information provided below. The manufacturer shall publish, provide to the initial purchaser, and make the following information readily available to owners:
   - Installation instructions
   - Recommended initial and periodic inspections procedures
   - Maintenance procedures
   - Operating instructions
   - Descriptions or specifications for replaceable or repairable parts
   - Tables identifying the grade (slope) for all variations of length or configuration of the dock equipment, and
   - Information identifying the maximum uncontrolled drop encountered upon sudden removal of support while within the working range of the equipment.

   It shall be the responsibility of the owner to verify that the material listed in this section has been received and that it is made available for the instruction and training of personnel entrusted with the use or maintenance of the dock equipment.
2. When a transport vehicle is parked at a loading dock, it is important that the vehicle is relatively perpendicular to the dock face and in close contact with at least one of the dock bumpers.
3. Nameplates, cautions, instructions, and posted warnings shall not be obscured from the view of operating or maintenance personnel for whom such warnings are intended.
4. Manufacturer's recommended periodic maintenance and inspection procedures in effect at date of shipment shall be followed, and written records of the performance of these procedures should be kept.
5. As with any piece of machinery, dock equipment requires routine maintenance, lubrication, and adjustments. Your local RITE-HITE® representative offers owners the option of a Planned Maintenance Program (P.M.P.). As part of this service, your local RITE-HITE® representative will do all routine maintenance, lubrication, and adjustments.
6. Dock equipment that is structurally damaged shall be removed from service, inspected by a manufacturer's authorized representative, and repaired as needed before being placed back in service.
7. The manufacturer shall make available replacement nameplates, caution/instruction labels, and operating/maintenance manuals upon request of the owner. The owner shall see that all nameplates, caution/instruction markings or labels are in place and legible, and that the appropriate operating/maintenance manuals are provided to users.
8. Modifications or alterations of dock equipment shall be made only with written permission of the original manufacturer. These changes shall also satisfy all safety recommendations of the original equipment manufacturer for the particular application of the dock equipment.
9. When industrial trucks are driven on and off transport vehicles during the loading and unloading operation, the brakes on the transport vehicle shall be applied and wheel chocks or a positive restraining device shall be engaged.
10. In selecting dock equipment, it is important to consider not only present requirements but also future plans or adverse environments.

DEFINITION AND FUNCTION

The GWL-2300 vehicle restraint is a truck and trailer locking system used to help secure trucks and trailers to the face of a loading dock. The engagement mechanism is positioned by the trailer as it approaches the loading dock. The locking arm assembly, which blocks the rear wheel of the truck or trailer, can then be engaged by pressing the LOCK push button.

This prevents forward movement of the truck/trailer that may create an unsafe void between the face of the dock and the rear end of the truck/trailer as the forklift travels from the loading dock onto the trailer; and creates an obstruction noticeable (via outside lights) to the truck driver, should the driver accidentally try to pull the truck/trailer away while it is being serviced.

NOTE
There is no need to hold button to maintain its function. Once a button is depressed, the GWL-2300 vehicle restraint will lock or unlock for a preset time interval.

The normal mode of the restraint is the locking arm assembly stored at the far end (away from the dock) with the barrier arm on the approach. Inside lights should be flashing red and outside lights should be flashing green.

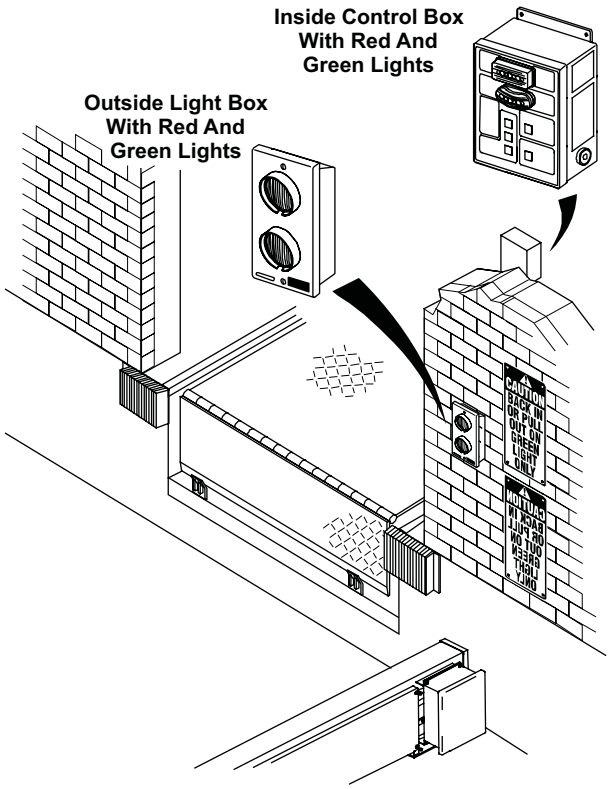


FIGURE 2 - VISUAL CONTROLS

The proper activation of the barrier and the locking mechanism is monitored by:

• VISUAL CONTROL

– one set of flashing green and red lights located inside the building for the dock personnel, and one set located outside the building for the truck driver. See Figure 2.

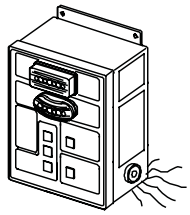


FIGURE 3 - AUDIO CONTROLS

• AUDIO CONTROL

– a horn sounds inside the building, warning dock personnel when the locking mechanism is not properly activated. In this case, the truck or trailer must be secured by other means (wheel chocks etc.) prior to servicing the trailer. See Figure 3.

FEATURES

See Figure 4 for locations of these features.

HYDRAULIC CYLINDER
Moves the Lifting Rails back and forth, thus raising or lowering the locking pawl into place.

POWER UNIT ENCLOSURE
Houses the 120 VAC Hydrualic Power Unit and terminal block assembly.

BARRIER SHAFT
The shaft which serves as the restraining obstruction in front of the rearmost tire. It is connected to the locking arm assembly.

BARRIER RAMP
The assembly that the barrier shaft stores in. Barrier ramp is used to protect the barrier shaft when a truck/trailer backs into place.

FRAME ASSEMBLY
The main weldment which is bolted onto the approach. It acts as a guide/rail for the locking arm assembly, trigger trolley, and lock trolley.

LOCKING ARM ASSEMBLY
The assembly which is rotated up into its UP position when a trailer backs into the dock.

LOCKING ARM TROLLEY ASSEMBLY
Locking arm trolley assembly holds the locking arm assembly to the frame and houses the pawl assembly.

LIFTING RAILS
The component which is pushed by the hydraulic cylinder. It rides upon diagonal slotted plates along the frame. The vertical motion drives the locking pawl into the ratchet.

PAWL ASSEMBLY
Assembly which is driven upward into the ratchet by the Lifting Rails when the unit is locked.

TRIGGER ASSEMBLY
Component which is contacted by the rearmost tire of a trailer. When a tire engages the trigger, it will pull the locking arm assembly into its UP position, and pull the locking arm assembly along the frame assembly.

TRIGGER TROLLEY ASSEMBLY
The trigger trolley assembly holds the trigger assembly to the frame.

EXTENSION SPRINGS
The extension springs connect the locking arm trolley to the trigger trolley.

LOCK SENSOR (SW1)
Communicates to the control box whether or not the unit is locked. (Not shown, See page 26)

UNLOCK SENSOR (SW2)
Communicates to the control box whether or not the unit is unlocked. (Not shown, See page 26)

PAWL HOLD DOWN
Mechanically senses if a trailer tire is present when the locking arm is raised.

CONTROL BOX, OUTSIDE LIGHT BOX, AND SIGNAGE
The combination of these components are uses to control the function of the GWL-2300 Wheel Restraint and provide audio/visual communication to the dock attendant and the trailer driver.

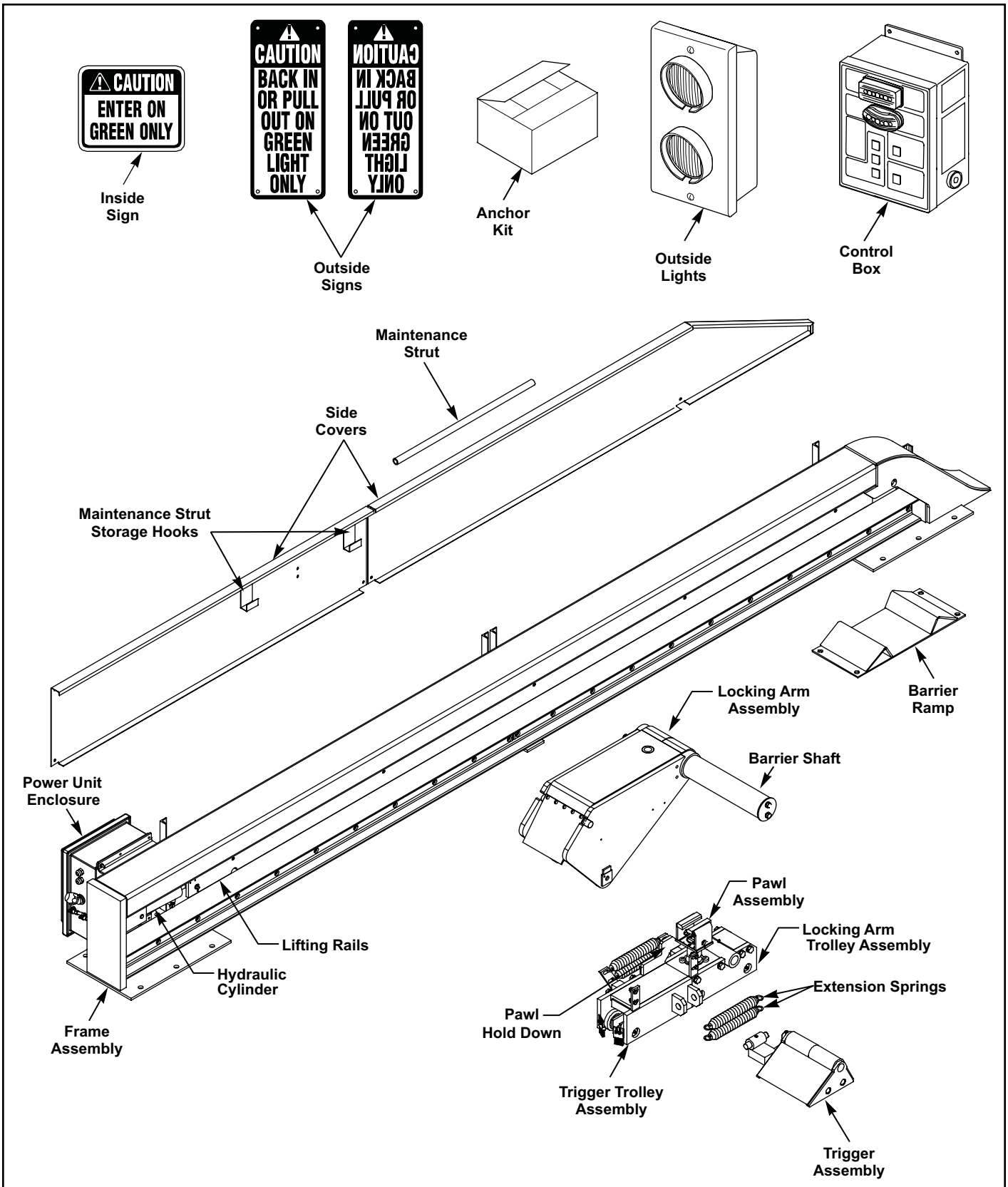


FIGURE 4 - FEATURES OF GWL-2300

OPERATING PROCEDURES

Stored Position / Restraint UNLOCKED

If the GWL-2300 vehicle restraint is in the UNLOCKED position (shaft assembly is down and stored in barrier ramp), the Light Communication System should give the following signals:

1. OUTSIDE light flashing GREEN, which indicates that a vehicle may pull into or out of the loading bay.
2. INSIDE light flashing RED, which indicates that loading or unloading is not permitted, since the truck is not secured against the building. See Figure 5.

Restraint Locking, LOCK Button Pressed

It is assumed that the loading bay is empty (no truck). The outside GREEN light and the inside RED light are flashing, the barrier is down. A truck can now approach the loading position. As the truck backs in, it will activate the trigger, causing the locking arm to come up. The mechanism will automatically adjust to the correct wheel size. The truck will move locking arm and trolleys into position automatically. When the truck is parked firmly against the bumpers, the operator can lock the vehicle.

To lock the vehicle, the LOCK button must be depressed momentarily. The outside light will change instantly from flashing GREEN to flashing RED. The inside light will remain steady RED until the locking mechanism is engaged properly. Once it is engaged, the inside light will change to flashing green. The truck may now be serviced. The light communication and truck position are shown in Figure 6.

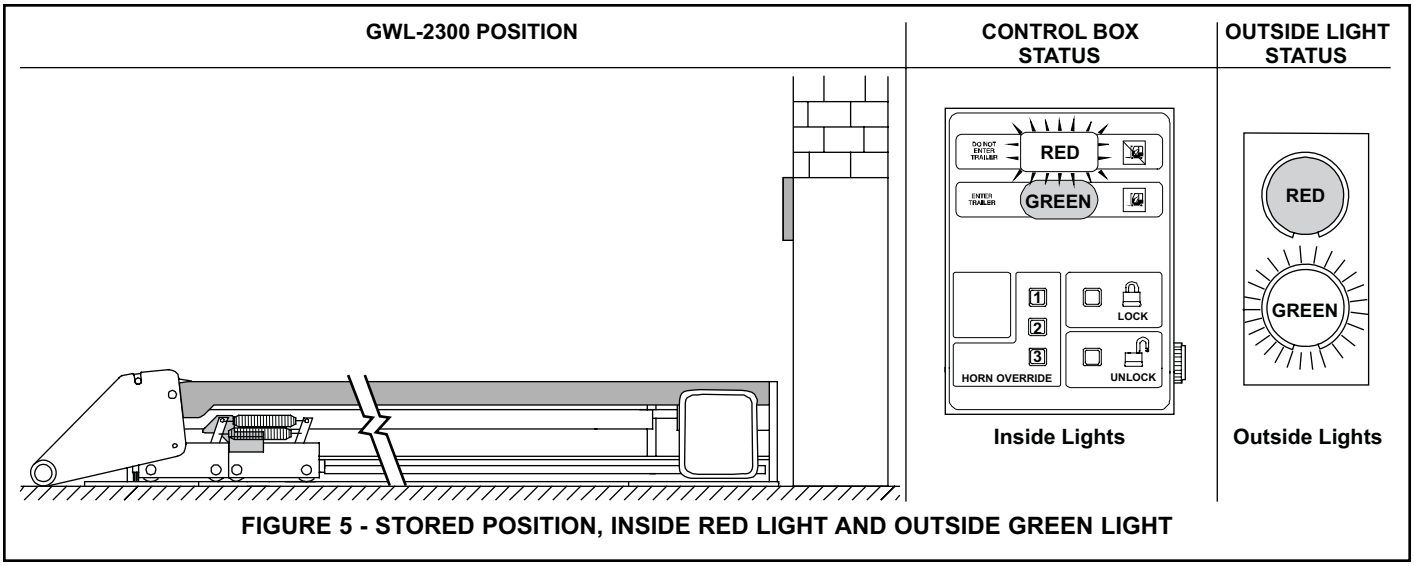


FIGURE 5 - STORED POSITION, INSIDE RED LIGHT AND OUTSIDE GREEN LIGHT

Restraint LOCKED

If the GWL-2300 vehicle restraint is in the LOCKED position with the barrier up and the locking mechanism engaged properly, the Light Communication System should give the following signals:

1. OUTSIDE light flashing RED, indicating that the truck driver is not permitted to leave.
2. INSIDE light flashing GREEN, indicating that the truck may now be loaded or unloaded. See Figure 6.

   NOTE:

   If testing without a trailer present, make sure to manually separate trollies so pawl hold down is disengaged.

Restraint UNLOCKING, UNLOCK Button Pressed

In order to release the truck after completion of the loading/unloading process, the UNLOCK pushbutton must be pressed. The inside light will turn instantly to steady RED, while the outside light remains flashing RED until the locking mechanism is disengaged. The outside light will turn to flashing GREEN, allowing the truck to depart. The truck will automatically move the locking arm to the stored position when departing**.**

IMPORTANT

On occasion the truck/trailer may move forward during servicing putting pressure on the pawl assembly. If an unlock "Fault" occurs the truck/trailer may need to be positioned firmly against the dock bumpers to release the pressure on the pawl assembly.

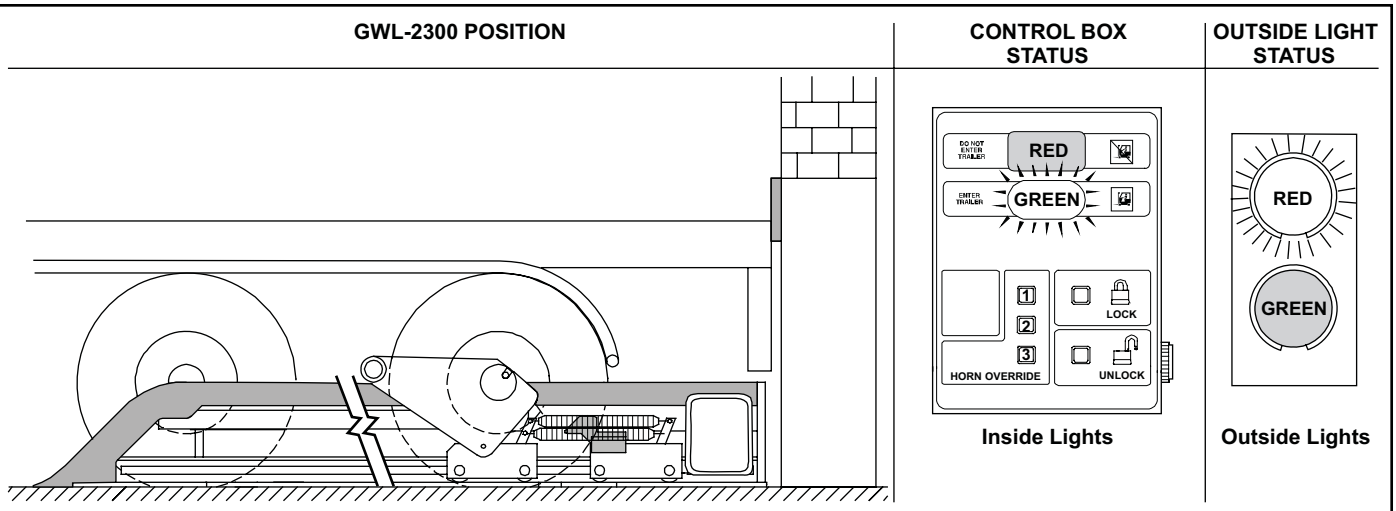


FIGURE 6 - TRUCK LOCKED AGAINST THE BUMPERS

FAULT State From LOCKING State

In case the locking mechanism can not engage properly, the alarm will sound. The outside and inside lights will show flashing RED. The light communication, alarm and truck position are shown in Figure 7.

HORN OVERRIDE State, HORN OVERRIDE Code Entered after Securing Trailer by Alternate Means

⚠ DANGER

Before operating "HORN OVERRIDE", secure trailer by other means.

The horn may be silenced AFTER the trailer has been secured by other means. This can be done by entering the horn silence code. Both inside lights will now flash (red and green) and all control buttons are inactive. See Figure 8. Once service is completed, enter the horn silence code and press the unlock push button. The truck/trailer may now depart once GWL-2300 unlocks.

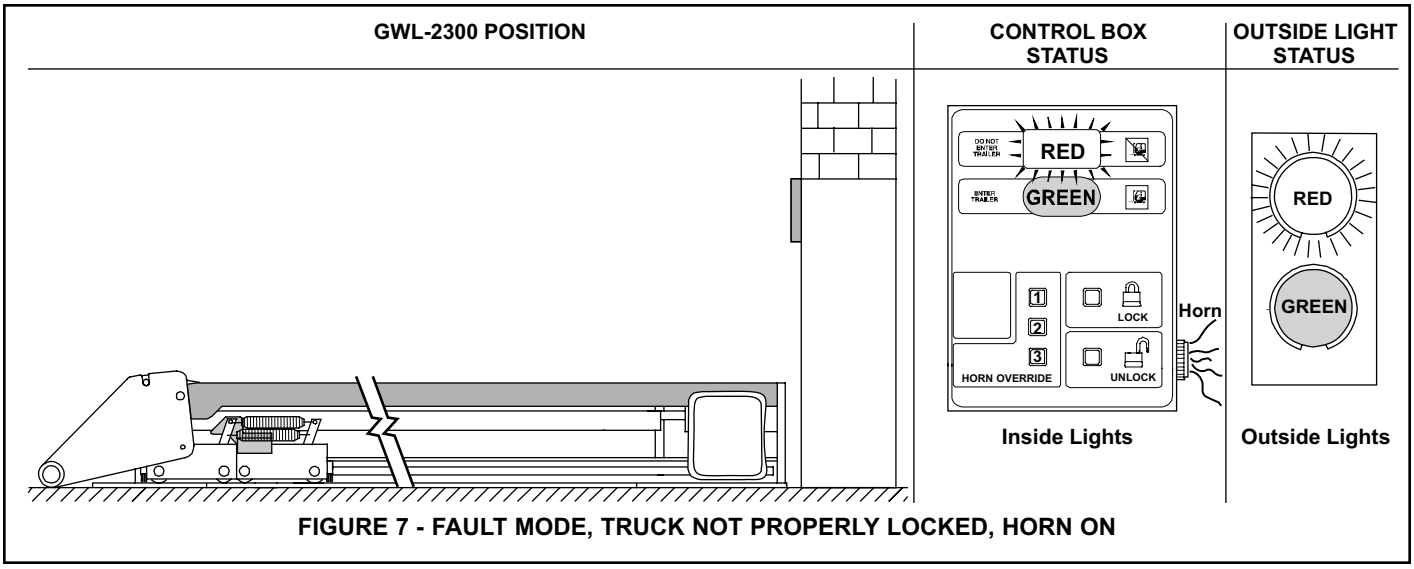


FIGURE 7 - FAULT MODE, TRUCK NOT PROPERLY LOCKED, HORN ON

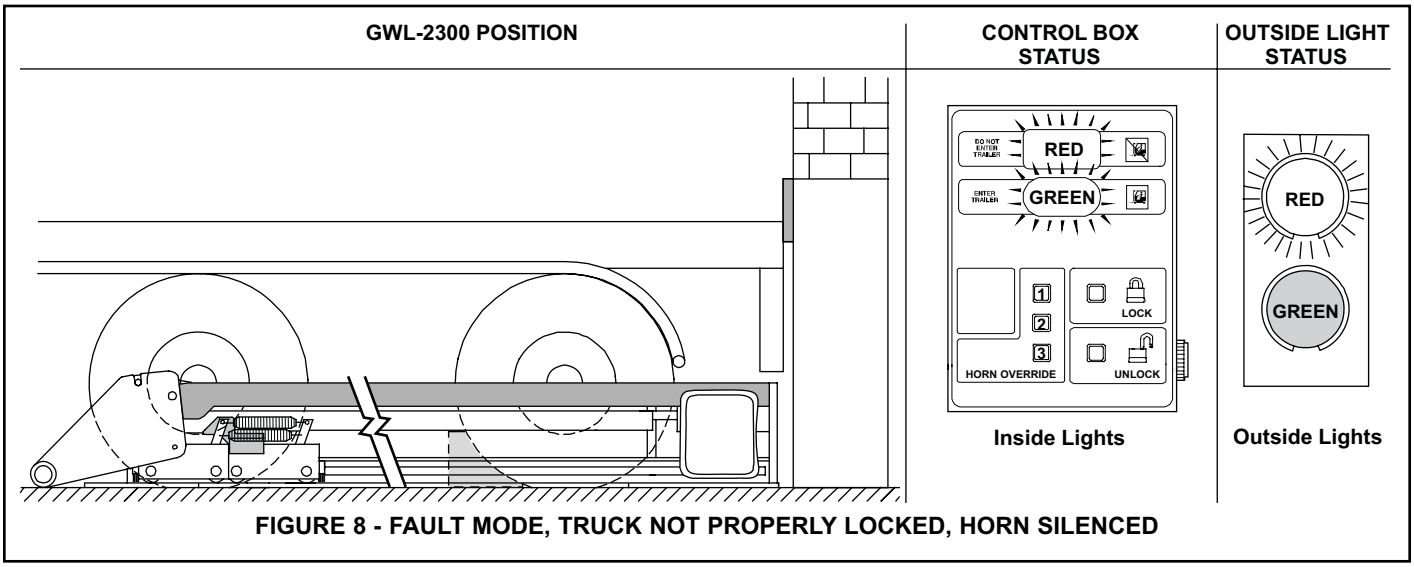


FIGURE 8 - FAULT MODE, TRUCK NOT PROPERLY LOCKED, HORN SILENCED

VEHICLE RELEASE DURING LOSS OF POWER

⚠ CAUTION

Do not remove lock arm when a truck tire is present.

During loss of power, the GWL-2300 vehicle restraint will not automatically disengage the vehicle being serviced. The truck must be manually released by the following method. See Figure 9.

PROCEDURE

1. Lockout/Tagout controls.
2. Remove pin which connects the hydraulic cylinder to the Lifting Rails. See figure 9.
3. Place pry bar in hole between end of lifting rail and frame hole as shown in figure 10. Pry away from the dock, lowering the lifting rails and disengaging the locking pawl.
4. Do not use equipment until reassembled.

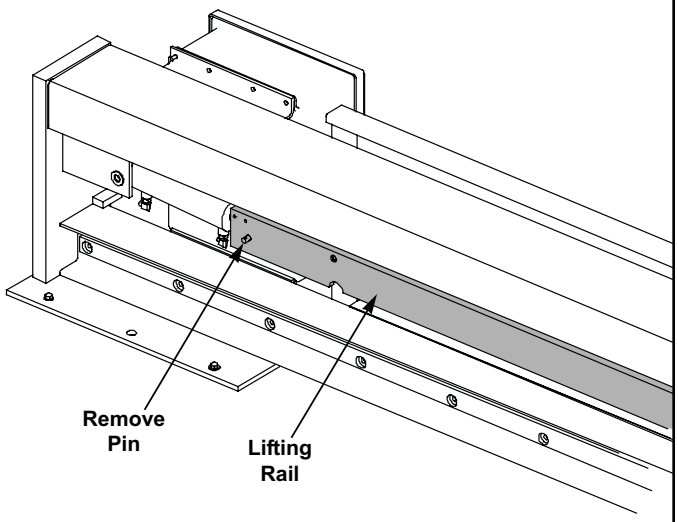


FIGURE 9 - MANUALLY RELEASING TRUCK

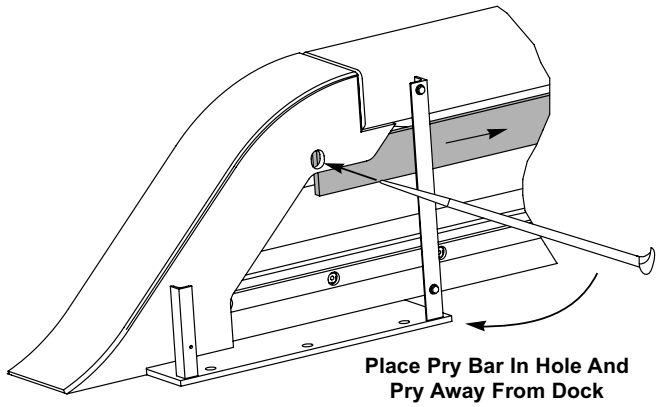


FIGURE 10 - LOCK RAILS LOWERED

SNOW REMOVAL PROCEDURE

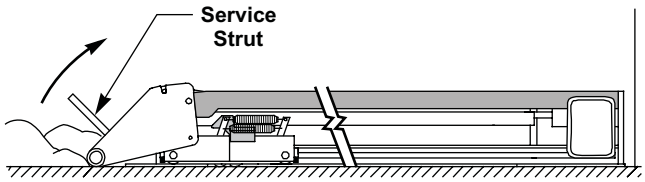
⚠ WARNING

Wheel guides, locking arm assembly, trigger, or frame assembly may be buried underneath snow, thus not visible. Unseen obstructions may cause damage to equipment and/or bodily harm during snow removal if they should come into contact with the snow removal equipment.

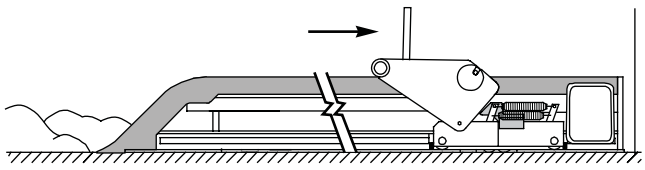
In the event of snow fall, please follow the procedure below to clear and remove snow from the truck approach.

PROCEDURE

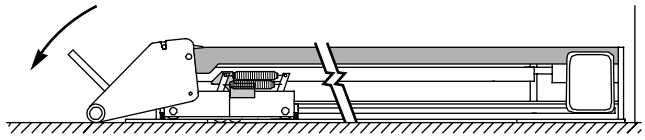
1. Using the service strut, move the locking arm assembly all the way towards the dock face. See Figure 11.
2. Back drag snow from the approach. Be sure not to hit the wheel guides, locking arm assembly, trigger, barrier ramp and frame assembly with the plow.
3. Return the locking arm assembly to the stored position after completion of snow removal.
4. Remove snow against dock by alternate means (shovel, snowblower, etc.).
5. Manually clean on and around unit to prevent ice build-up.



Engage Locking Arm Assembly With Service Strut



Move To Rearmost Position



Return To Stored Position

FIGURE 11 - SNOW REMOVAL

RECOMMENDED LIQUID DE-ICER

Any Calcium-Cloride based liquid de-icer.

MAINTENANCE

(BASED ON TYPICAL APPLICATIONS OF 8 TRUCKS PER DAY)

⚠ DANGER

When working with electrical or electronic controls, make sure that the power source has been locked out and tagged according to OSHA regulations and approved local electrical codes.

⚠ DANGER

Post safety warnings and barricade work area, at dock level and at ground level, to prevent unauthorized use of the dock position.

⚠ WARNING

A safe work place requires all lights and the horn to be working properly. DO NOT use GWL-2300 vehicle restraint if parts are broken or missing.

IMPORTANT

Maintenance may be required more frequently at loading docks exposed to harsh environments (extreme climates, corrosive chemicals, frequency of usage exceeding 8 trucks per day, etc.). Consult RITE-HITE if these conditions exist for accelerated maintenance requirements.

NOTE: Your local RITE-HITE® representative provides a Planned Maintenance Program (P.M.P.) which can be fitted to your specific operation. Call your local representative.

DAILY

1. Remove dirt, snow, ice and debris around GWL-2300 vehicle restraint.
2. Verify inside, outside lights and horn are working.
3. Replace damaged or missing light bulbs and lenses.
4. Repair, remount, or replace outside and inside signs as required.
5. Inspect dock bumpers. Missing bumpers must be replaced.

90 DAYS

1. Perform all Daily maintenance.
2. Grease rollers at fittings located on both sides of trolleys (8 places), lock arm trolley pin and barrier roller. See Figure 23. Use Mobilith SHC220 No. 2 grease (or equivalent temperature range lithium based grease). Two (2) to three (3) pumps at subsequent 90 Day maintenance intervals.

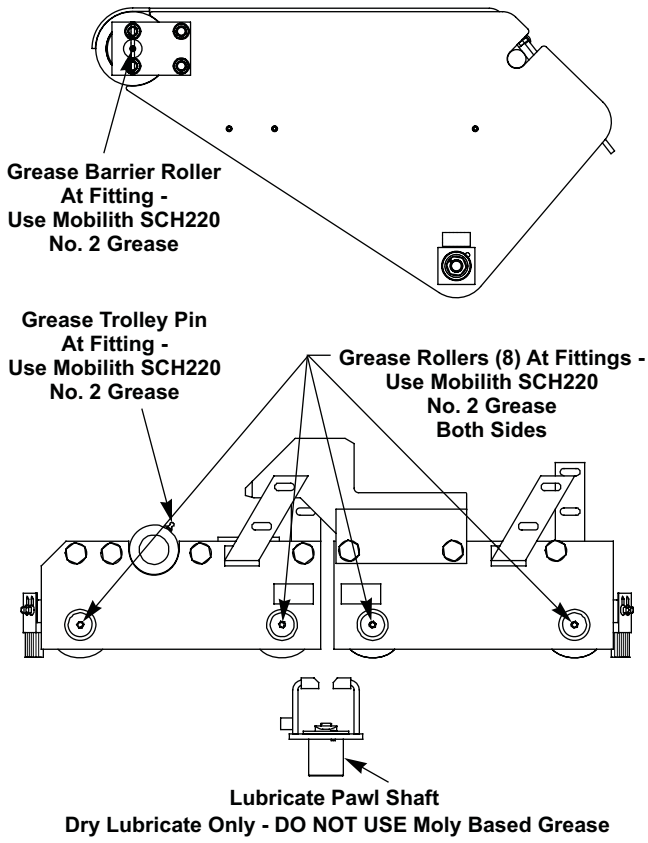

Grease Barrier Roller At Fitting - Use Mobilith SCH220 No. 2 Grease
Grease Trolley Pin At Fitting - Use Mobilith SCH220 No. 2 Grease
Grease Rollers (8) At Fittings - Use Mobilith SCH220 No. 2 Grease Both Sides
Lubricate Pawl Shaft
Dry Lubricate Only - DO NOT USE Moly Based Grease

FIGURE 12 - LUBRICATION

3. Lubricate Pawl Guide Shaft with a Dry Spray Lubricant - DO NOT USE Moly-Based Grease.
4. Check the trigger and rollers for damage, ensure rollers spin freely.
5. Check brushes on trolleys and replace as necessary.
6. Inspect outside junction box, light box and power unit enclosure. They should be rigidly mounted. If loose or damaged, inspect all wires and wire connections.
7. Inspect flexible conduit from GWL-2300 vehicle restraint to junction box. Look for kinks, crushed areas, etc.
8. Perform operational test after all maintenance repairs are complete.

180 DAYS

1. Do all the Daily and 90 Day maintenance.
2. Tighten the anchor bolts to 100 ft-lbs.
3. Check barrier roller tube for damage.
4. Check if all the bolts on the UHMW strip are tight.
5. Manually push the locking arm weldment along the length of the frame to verify smooth operation. If sticky, check for proper lubrication.

360 DAYS

1. Do all Daily, 90 and 180 Day maintenance.
2. Operate unit in (5) different places to ensure the locking mechanism engages properly.
3. Disassemble both the locking arm and trigger trollies and inspect internal sliders for wear. Replace as necessary. See Figure 13.

IMPORTANT

Dock equipment must be protected by 4" thick bumpers. WORN, TORN, LOOSE, OR MISSING BUMPERS MUST BE REPLACED.

4. Inspect wear pads in locking arm assembly. See Figure 13.
5. Inspect pawl mechanism for wear on sliders.
6. Inspect bronze tooth on locking pawl.
7. Verify decals are present and legible, replace as required.
8. Inspect lifting rail bushings for wear and replace if worn through to pin hole. Do not lubricate slots in frame.

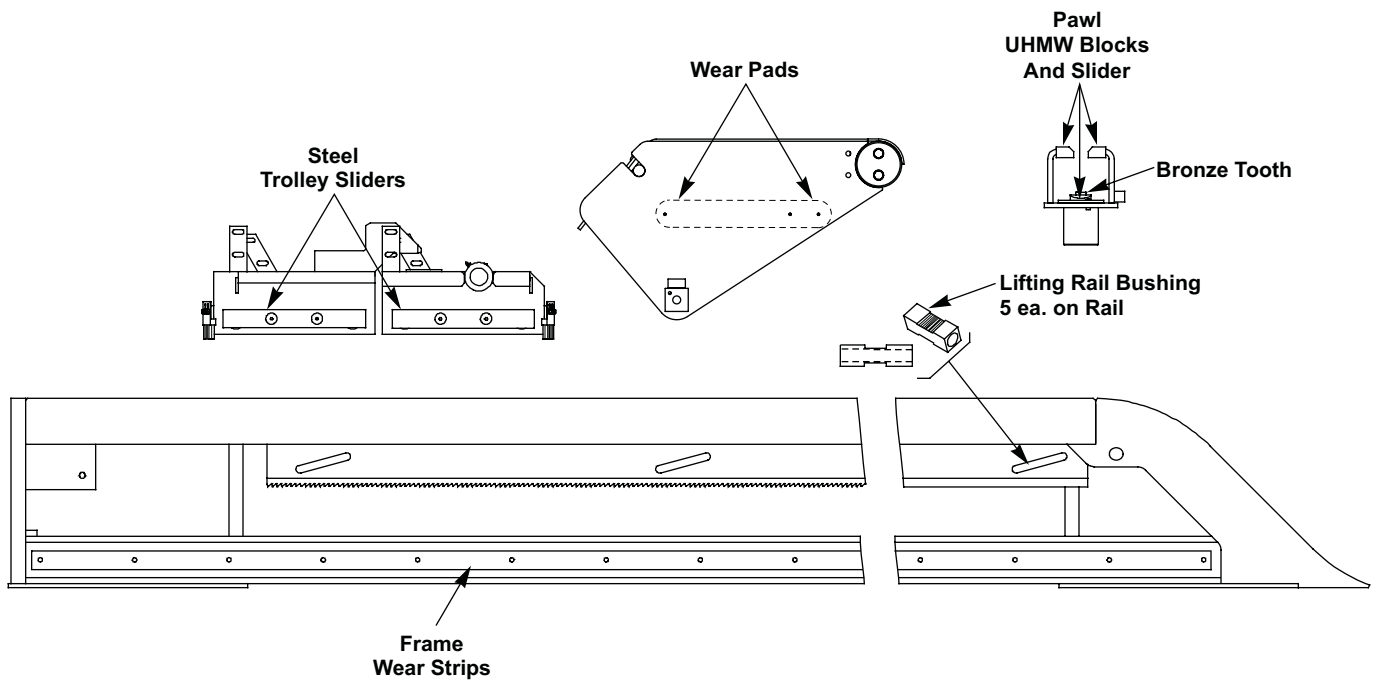


FIGURE 13 - INSPECTION

TROUBLESHOOTING

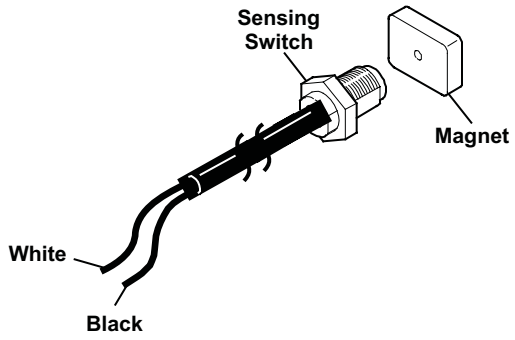
⚠ DANGER

When working with electrical or electronic controls, make sure that the power source has been locked out and tagged according to OSHA regulations and approved local electrical codes.

⚠ WARNING

To prevent personal injury use extreme care when working with electrically powered equipment. Follow all safety instructions. Disconnect all power, and keep body away from moving parts. Use caution with compressed air; foreign materials can be blown through the skin or into the eyes. Use only OSHA approved air nozzles and do not exceed recommended air pressure.

Problem	Probable Cause	Remedy
1. Cylinder does not extend when LOCK pushbutton is pushed.	Motor circuit breaker tripped, or bad. NOTE: A motor fuse is not required, unit uses circuit breaker only. Power unit power supply. Hydraulic system	Replace or reset. Check voltage at transformer, bridge rectifier, etc. Check fluid level and hydraulic lines for leaks.
2. No lights, but 120V at transformer.	Blown control fuse.	Replace fuse.
3. Unit goes into fault about 8 seconds after LOCK pushbutton is pushed, with actuator moving.	Bad SW1 (Lock sensor). SW1 wiring. Bronze "snaggle" tooth on pawl is damaged. Barrier is to low, pawl is not engaging rack.	Replace SW1 (lock sensor). Verify wiring per electrical schematic on page 11 or 12. Disassemble locking arm trolley and replace snaggletooth if required. Back trailer firmly against bumpers. Trailer bogeys may be too far forward to service.



Barrier Position	SW1 Position	SW2 Position	Inside Light	Outside Light	Horn
1. Stored	Open No Mag (LED Off)	Closed Mag (LED On)	Red	Green	Off
2. Fault	Open No Mag	Open No Mag	Red	Red	On
3. Locked	Closed Mag (LED On)	Open No Mag (LED Off)	Green	Red	Off

FIGURE 14 - SENSING SWITCH TEST AND SWITCH/BARRIER POSITION CHART

COMPONENT TESTING

Sensing Switch Test Procedure

1. Set multimeter to "RX1" scale for "Continuity Test".
2. Attach multimeter leads to white and black wires of mag. reed switch connector. You should have:

   — no magnet present — no meter reading.
   — magent present — a "Full Scale" meter reading.

Motor Test Procedure

1. BAD O/L: Little or infinite ohm reading (no needle movement) between lead 1 and 2, 1 and 3. Set multimeter to ohms.
2. OPEN WINDING: Infinite ohms (no needle movement) between lead 2 and 3. Check between leads 1 and 2 or 1 and 3 to determine which winding is open.
3. MECHANICAL BINDING: Motor hums. Motor leads show continuity between all windings. Hydraulic cylinder does not move.

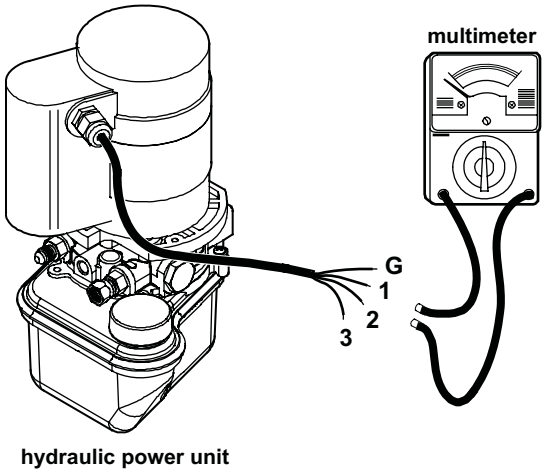


FIGURE 15 - MOTOR TEST

LED STATUS CHART

	LED Inputs						LED Outputs									
	SW1	SW2	LOCK PB	UNLOCK PB	PB1,2 & 3		ISR	ISG	OSR	OSG	HORN	M1L	M2L	CR1	CR2	CR3
STORED (UNLOCKED)	F	T	-	-	-		P	F	F	P	F	F	F	F	*	T
LOCKING	F	F	M	-	-		P	F	P	F	F	T	F	F	*	T
LOCKED	T	F	-	-	-		F	P	P	F	F	F	F	T	*	T
STORING (UNLOCKED)	F	F	-	M	-		T	F	P	F	F	F	T	F	*	T
PAWL FAULT	F	F	-	-	-		P	F	F	F	P	F	F	F	*	F
HORN SILENCED	?	?	-	-	M		P	P	P	F	F	F	F	T	*	T

SWI = MAG RES 1 (LOCK)
SW2 = MAG RES 2 (UNLOCK)
LOCK PB = Lock Push Button
UNLOCK PB = Unlock Push Button
PB1, 2, &3 = Horn Silence Code Push Button
PAWL FAULT = SW1 did not sense a safe LOCK/UNLOCK

ISR = Inside Red Light
ISG = Inside Green Light
OSR = Outside Green Light
OSG = Outside Green Light
HORN = Alarm Horn
M1L = Motor Up output
M2L = Motor Down Output
CR1 = Green Light Interlock Output
CR2 = Unidox Output
CR3 = Security System Output

T = Steady On
D = Double Pulse
F = Off
P = Pulsing/Flashing
* = True when Unidox is enabled
? = Varies depending on operation

FIGURE 16 - LED STATUS CHART

HORN OVERRIDE CODE AND DIAGNOSTICS

SETTING HORN OVERRIDE CODE

1. Press and hold DIAGNOSTIC button until horn chirps (approximately three seconds).
2. Enter the factory preset HORN OVERRIDE code:**1223**.
3. Enter the new HORN OVERRIDE code. The code can be one to four numbers in length.
4. Once the new code has been entered, press the LOCK button.
5. Controls reset with new HORN OVERRIDE code enabled.

If no buttons are pressed within a five minute period, the controls will automatically retain the previous code. To exit the HORN OVERRIDE code set mode at any time, press the DIAGNOSTIC button.

If code has been forgotten, follow the above procedures and enter a new code.

DIAGNOSTICS

Diagnostic mode may be entered while the restraint is in any state. To enter diagnostic mode:

1. Press and hold DIAGNOSTIC button until it chirps (approximately 3 seconds).
2. Press the LOCK button.
3. Press the UNLOCK button.
4. The horn chirps and the outside light is flashing red. The controls are in the first step of diagnostic mode. NOTE: The outside red light will remain flashing at all times except Step 5.
5. Start at Step 1 in the Diagnostic Table. If the equipment Outputs do not match the table, use the Troubleshooting section on page 15.

If no buttons are pressed within a five minute period, the controls will automatically exit the diagnostic mode. To exit the diagnostic mode at any time, press the DIAGNOSTIC button.

	Operator Action	Outputs	Troubleshooting
Step 1	Press LOCK - Go to Step 2	Outside red light is flashing. OSR LED is flashing.	Check light bulb and wiring. Check CPU module and 1 amp fuse.
Step 2	Press UNLOCK - Go to Step 1 Press LOCK - Go to Step 3	Inside red light is ON. ISR LED is ON.	Check light bulb and wiring. Check CPU module and 1 amp fuse.
Step 3	Press UNLOCK - Go to Step 2 Press LOCK - Go to Step 4	Inside Green light is ON. ISG LED is ON.	Check light bulb and wiring. Check CPU module and 1 amp fuse.
Step 4	Press UNLOCK - Go to Step 3 Press LOCK - Go to Step 5	Inside amber light is ON (if not equipped, go to Step 5). ISA LED is ON.	Check light bulb and wiring. Check CPU module and 1 amp fuse.
Step 5	Press UNLOCK - Go to Step 4 Press LOCK - Go to Step 6	Outside red light is ON. OSR LED is ON.	Check light bulb and wiring. Check CPU module and 1amp fuse.
Step 6	Press UNLOCK - Go to Step 5 Press LOCK - Go to Step 7	Outside green light is flashing. OSG LED is flashing.	Check light bulb and wiring. Check CPU module and 1 amp fuse.
Step 7	Press UNLOCK - Go to Step 6 Press LOCK - Go to Step 8	Horn is ON. HRN LED is ON.	Check horn and wiring. Test horn applying 12V DC power. Check CPU module and 1 amp fuse.
Step 8	Press UNLOCK - Go to Step 7 Press LOCK - Go to Step 9	CR1 LED is ON. (If option card installed, go to Step 12).	Check Option module.
Step 9	Press UNLOCK - Go to Step 8 Press LOCK - Go to Step 10	CR2 LED is ON.	Check Option module.
Step 10	Press UNLOCK - Go to Step 9 Press LOCK - Go to Step 11	CR3 LED is ON.	Check Option module.
Step 11	Press UNLOCK - Go to Step 10 Press LOCK - Go to Step 12	Outside red light is flashing. OSR LED is flashing.	See Step 1.

Steps 12 – 15 are used to test the mechanical Inputs and Outputs of the lock (i.e. motor, sensors, etc.). The horn will chirp when the controls enter Steps 12 – 15 to alert the operator to check the hook position. If the sensor does not read the appropriate input, the horn will double pulse and the inside red light will be ON.

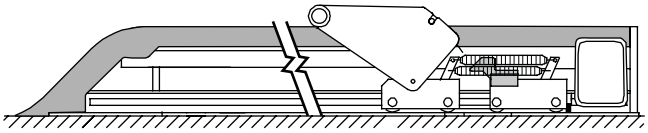


FIGURE 17 - BARRIER RAISED FOR TESTING

NOTE
Barrier must be in the up position and trolleys separated for Steps 12 – 15. See Figure 17.

	Operator Action	Outputs	Troubleshooting
Step 12	Press LOCK - Go to Step 13.	Cylinder retracts to stored position. SW1 LED is OFF. SW2 LED is ON. Inside red light is ON. Outside red light is flashing.	Check power unit, verify wiring, verify hydraulic system. Check switch 1 and verify wiring. Check switch 2 and verify wiring. See Step 2. See Step 5.
Step 13	Press LOCK - Go to Step 14.	Cylinder extends to fault position SW1 LED is OFF. SW2 LED is OFF.	Check power unit, verify wiring, verify hydraulic system. Check switch 1 and verify wiring. Check switch 2 and verify wiring.
Step 14	Press LOCK - Go to Step 16.	Cylinder extends to lock position. SW1 LED is ON. SW2 LED is OFF.	Check power unit, verify wiring, verify hydraulic system. Check switch 1 and verify wiring. Check switch 2 and verify wiring.
Step 15	Press LOCK - unit will unlock, and controls exit Diagnostic mode.	___	___

ELECTRICAL SCHEMATIC (STANDARD)

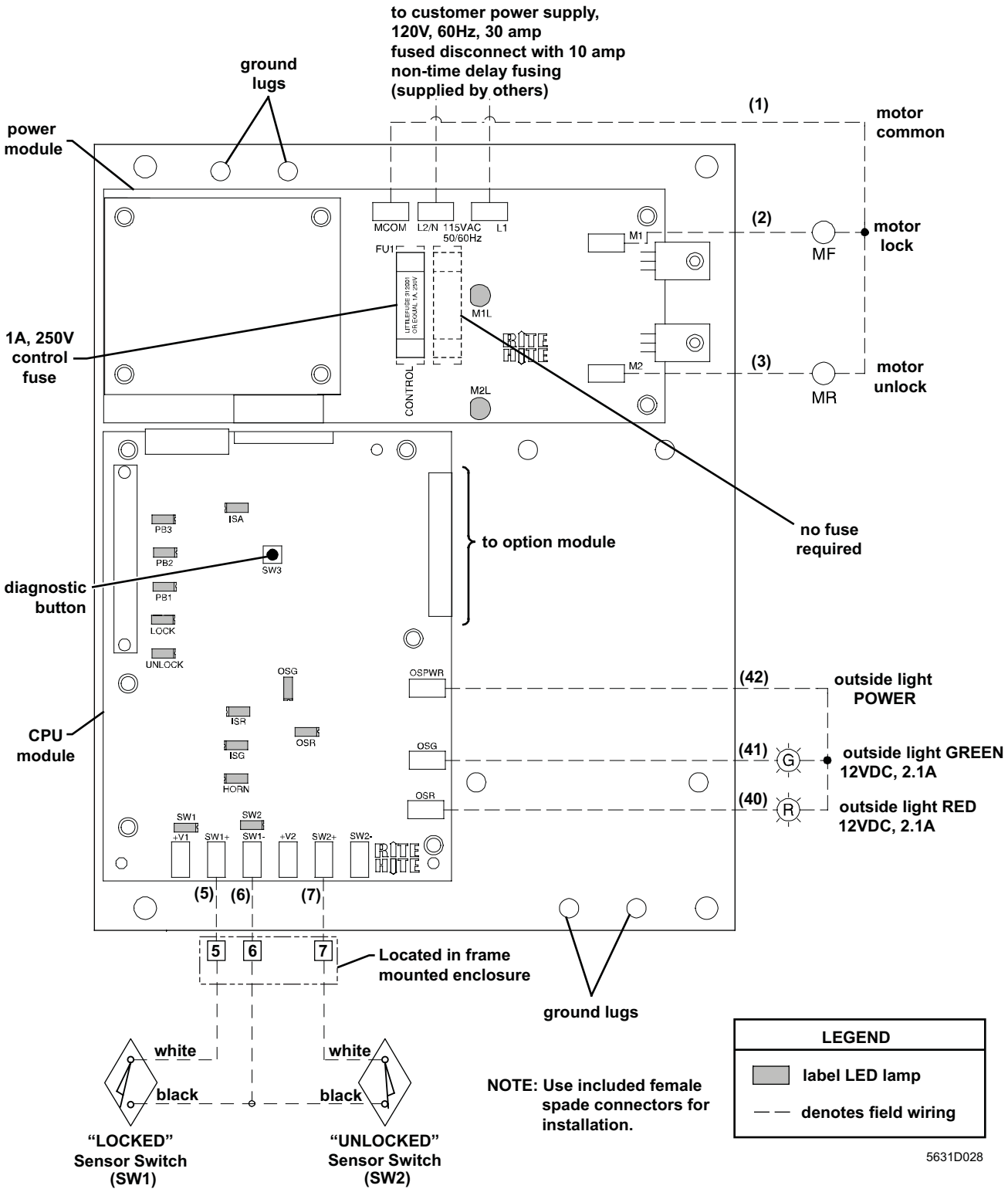


FIGURE 18 - ELECTRICAL SCHEMATIC (STANDARD)

ELECTRICAL SCHEMATIC (OPTIONS MODULE)

NOTE: The standard wiring is not shown in this drawing to better show the option module wiring. For information on standard wiring, see previous page.

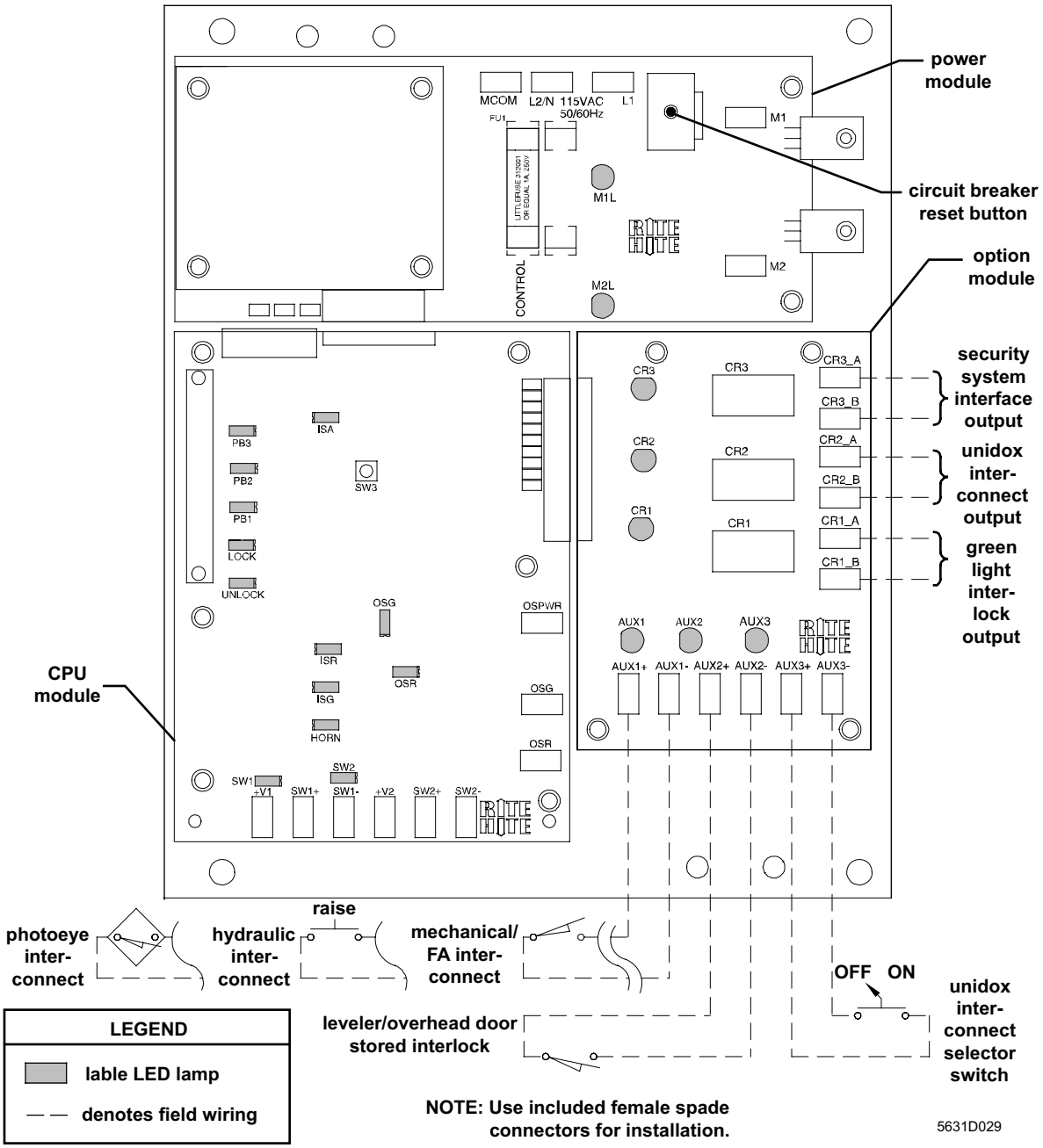


FIGURE 19 - ELECTRICAL SCHEMATIC (OPTIONAL)

OUTSIDE LIGHT BOX WIRING

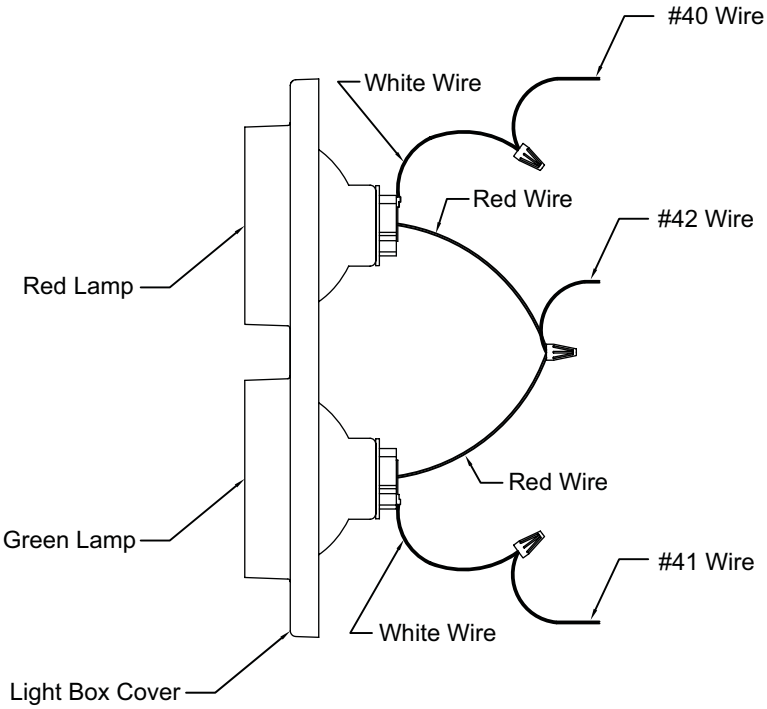
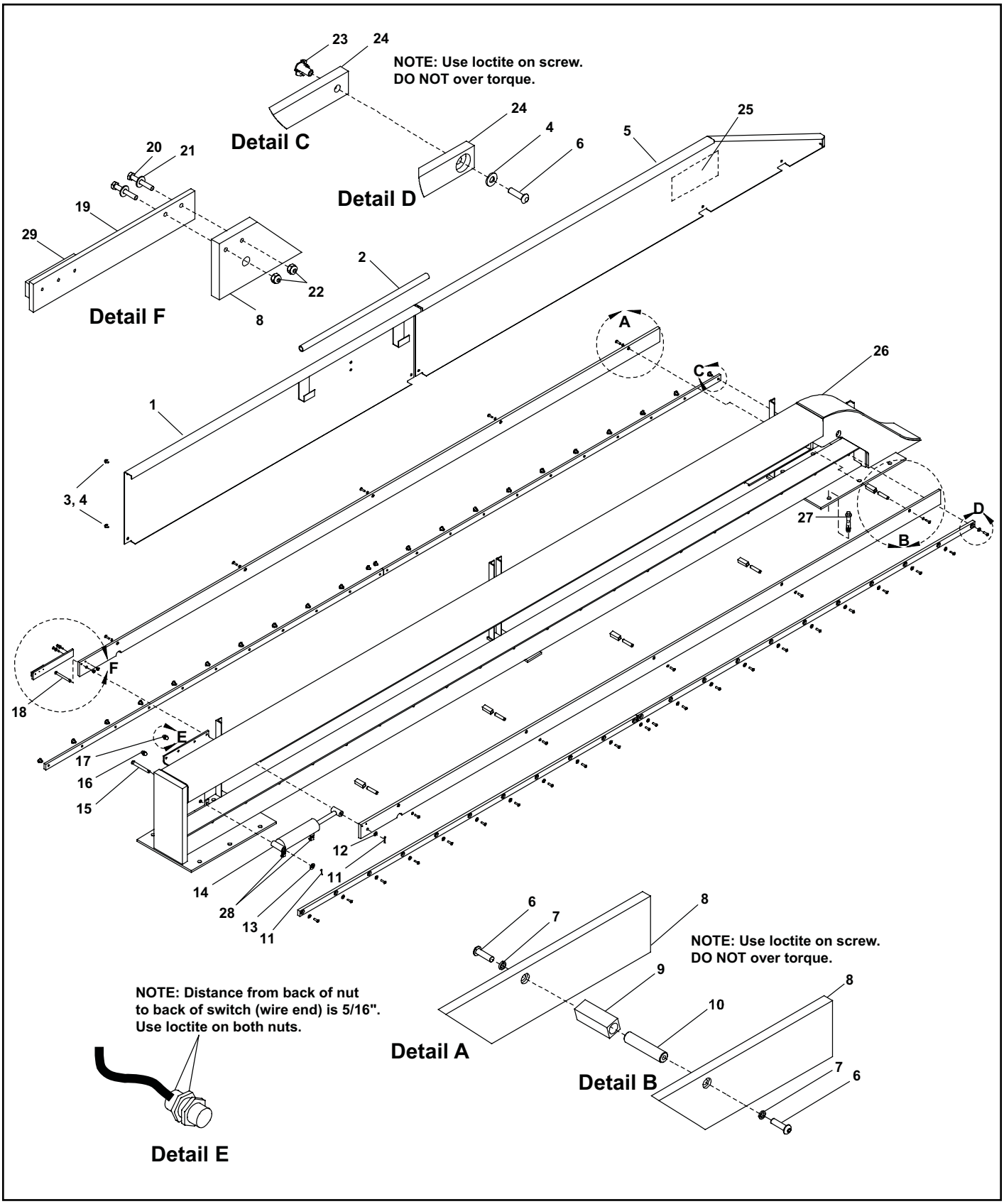


FIGURE 20 - OUTSIDE LIGHT BOX WIRING

NOTES

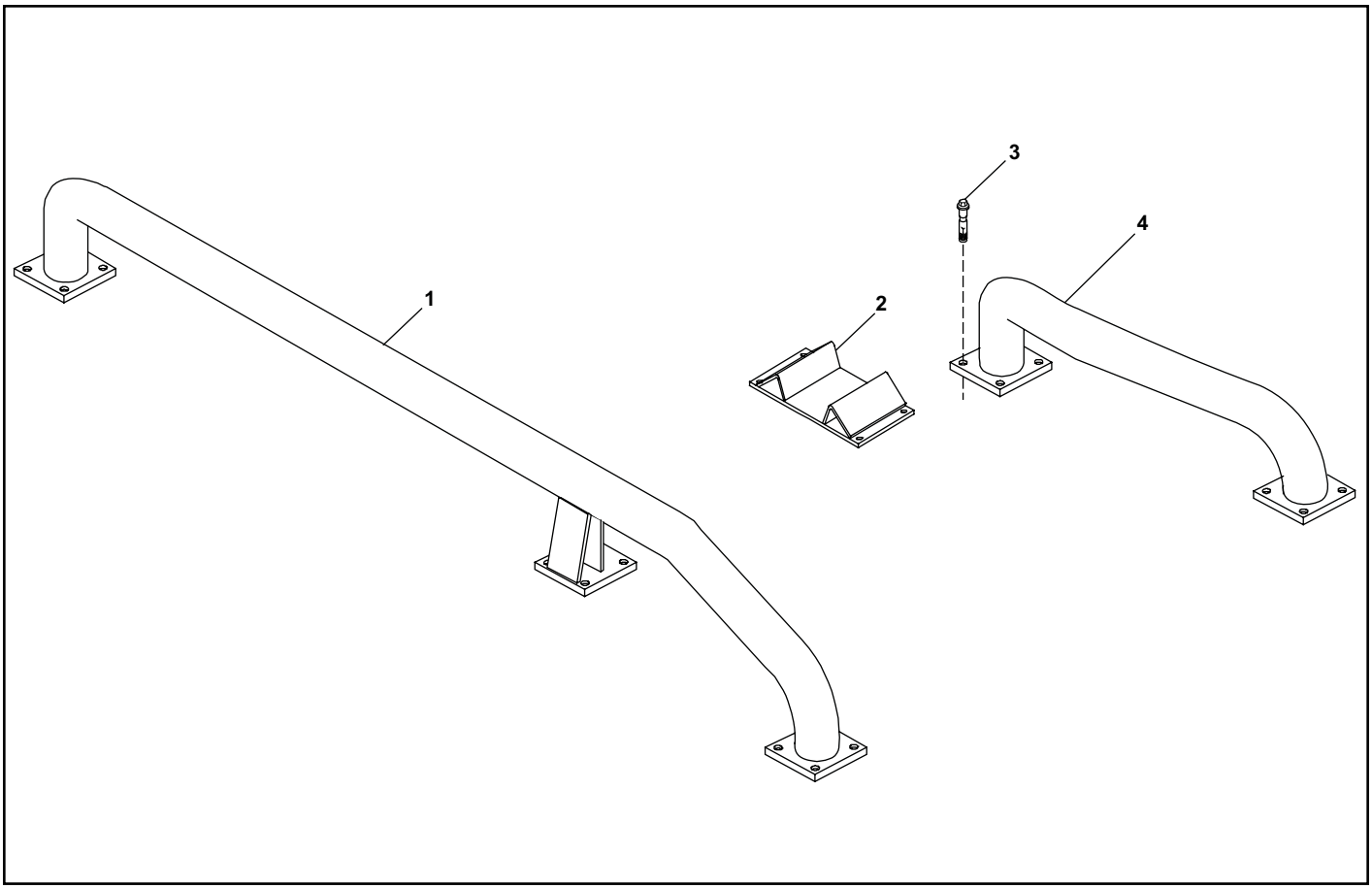
TRACK ASSEMBLY REPLACEMENT PARTS



TRACK ASSEMBLY PARTS LIST

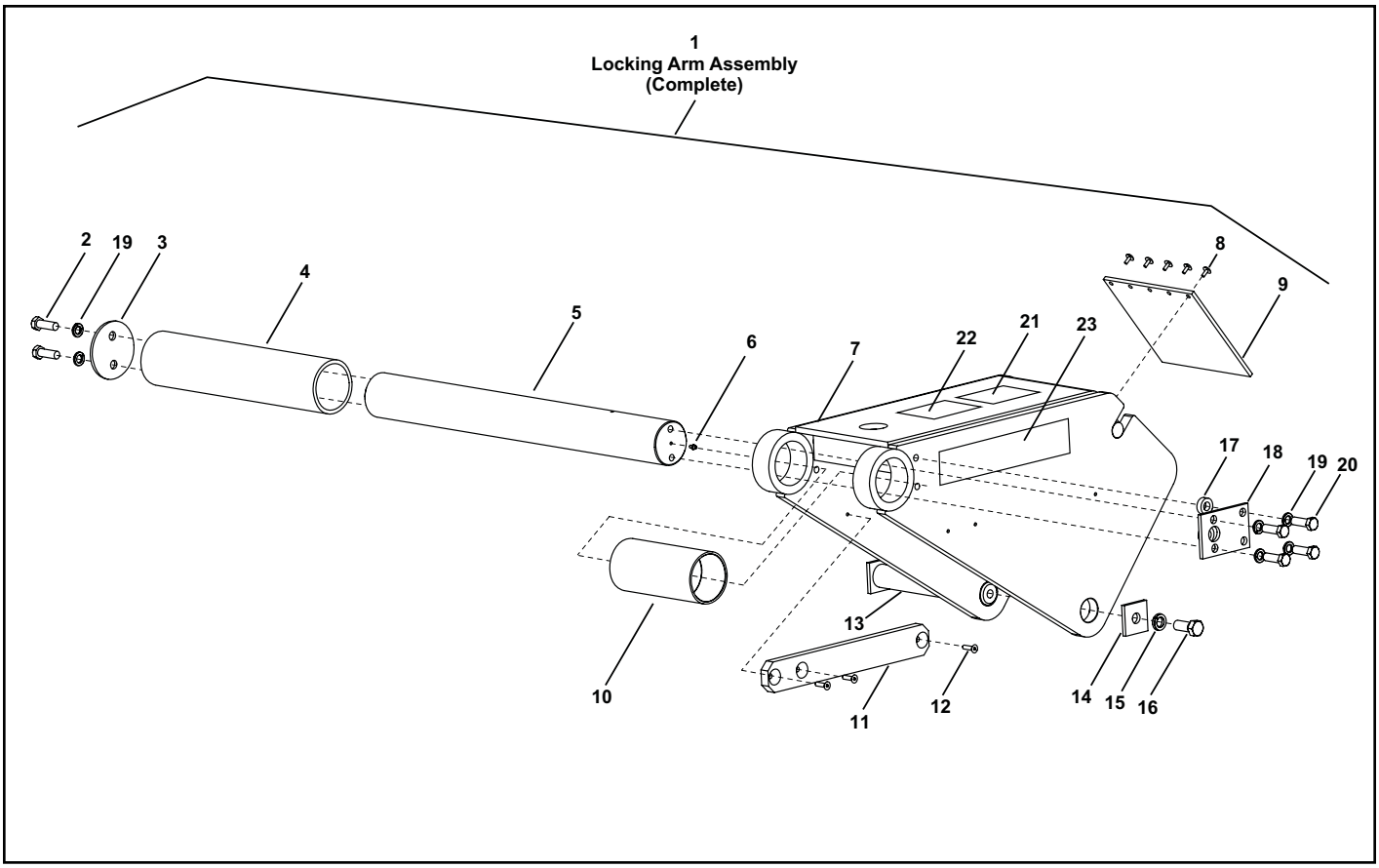
Item	Qty	Description	Part Number
1	1	Back Side Cover	106944
2	1	Maintenance Strut	106943
3	9	Hex. Cap Screw 1/4"-20 x 1/2" Long Stainless Steel	106939
4	35	Washer 1/4" Stainless Steel	106956
5	1	Front Side Cover	106947
6	32	Screw .250-20 x .875" Cap Button, Stainless Steel	106918
7	10	1/4" Lock Washer	51802
8	2	Lifting Rail	112735
9	5	Lifting Rail Bushing	112307
10	5	Pin .5 x 2.25 Threaded Ends 17-4PH	112738
11	2	Cotter Pin	109268
12	1	Flat Washer .375	106953
13	2	Flat Washer .500	51706
14	1	Cylinder Assembly (Includes Fittings)	112323
15	1	Clevis Pin .5 x 3.5L	112755
16	1	Unlock Switch, Magnetic Reed Switch	134626
17	1	Lock Switch, Magnetic Reed Switch	134625
18	1	Clevis Pin, .375 x 3.5L	106952
19	1	Limit Switch Flag Assembly	106955
20	2	Bolt #10-24 x 1.25	110691
21	2	Washer #10 Flat	106867
22	2	Nut #10-24	50597
23	22	Nut .250-20 Tee Barrel	106849
24	4	UHMW Wear Strip	130220
25	1	Decal - Safety Foot	64410
26	1	GWL-2300 Frame Weldment	112582
27	11	Anchor Bolt 5/8" x 4"	53150
28	2	90 Degree Hydraulic Fitting	16920
29	1	Magnet	107121

WHEEL GUIDES & BARRIER RAMP REPLACEMENT PARTS



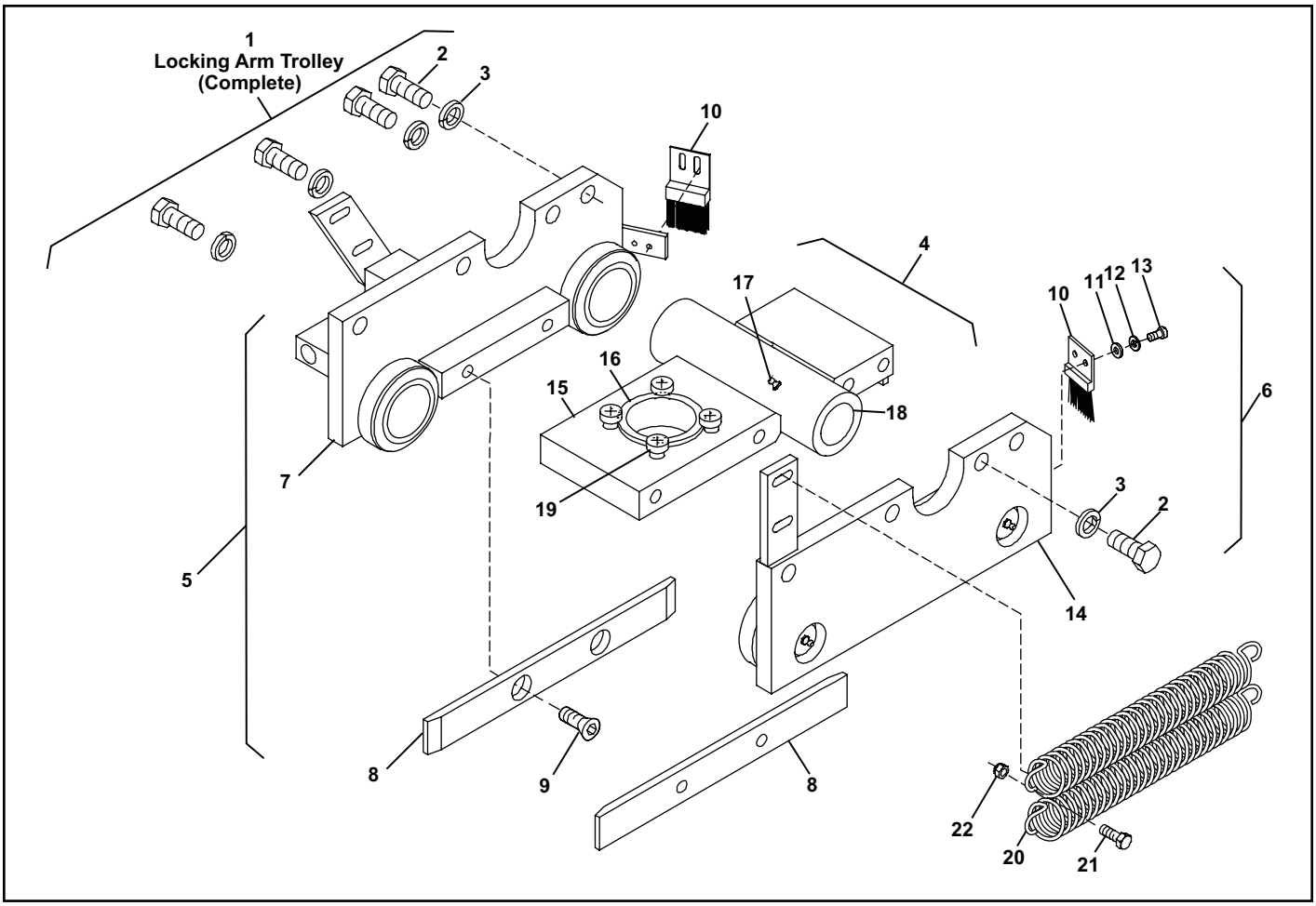
Item	Qty	Description	Part Number
1	1	Wheel Guide Long	100262
2	1	Barrier Ramp	107633
3	24	Anchor Bolt 5/8" x 4"	53150
4	1	Wheel Guide Short	100263

LOCKING ARM ASSEMBLY REPLACEMENT PARTS



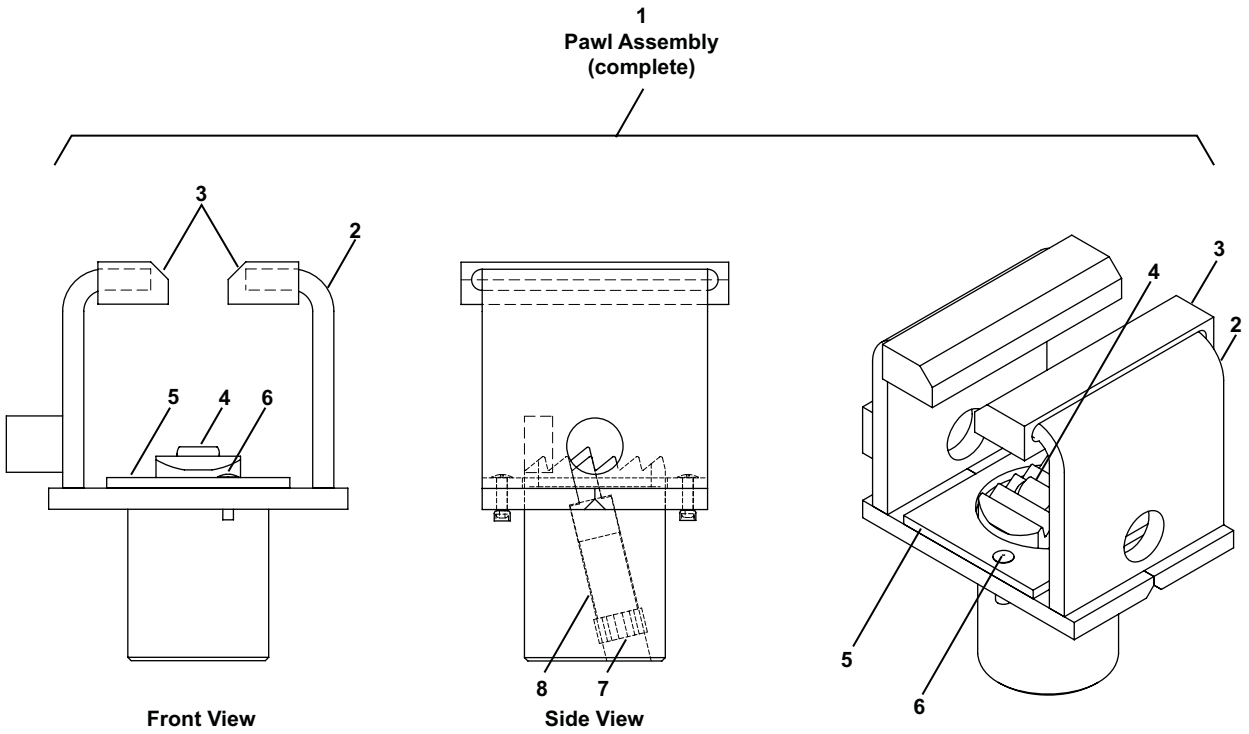
Item	Qty	Description	Part Number
1	1	Locking Arm Assembly - Complete (Includes items 2-20)	120032
2	2	Screw Hex Head 1/2"-13 x 1-1/2" Long (Grade 8)	121249
3	1	Locking Arm Tube Retainer	122510
4	1	Round Tube 14-13/16" Long	122509
5	1	Locking Arm Shaft	122863
6	1	Grease Fitting	51169
7	1	Locking Arm Weldment	120031
8	5	Screw, Machine 1/4"-20 x 1/2" Long Stainless Steel	104618
9	1	Cover Flap	104620
10	1	Bearing Tube Assembly	106839
11	2	Wear Pad	112952
12	6	Screw, Flat Head 1/4"-20 x 1" Long Stainless Steel	106852
13	1	Trolley Pin Weldment	106930
14	1	Square Washer, 5/8" ID x 2" x 2" x 1/4" thick	106931
15	1	Lockwasher, 5/8" ID Stainless Steel	106936
16	1	Screw, Hex. Head 5/8"-11 x 1-1/2" Long Stainless Steel	106935
17	2	Spacer	120029
18	1	Retainer	120028
19	6	Lockwasher, 1/2" ID Stainless Steel	51831
20	4	Screw, Hex. Head 1/2"-13 x 1" Long ZP (Grade 8)	121249
21	1	Decal - Caution Manual Release	113931
22	1	Decal - Hand Safety	64245
23	1	Decal - Logo GWL23	113928

LOCKING ARM TROLLEY REPLACEMENT PARTS



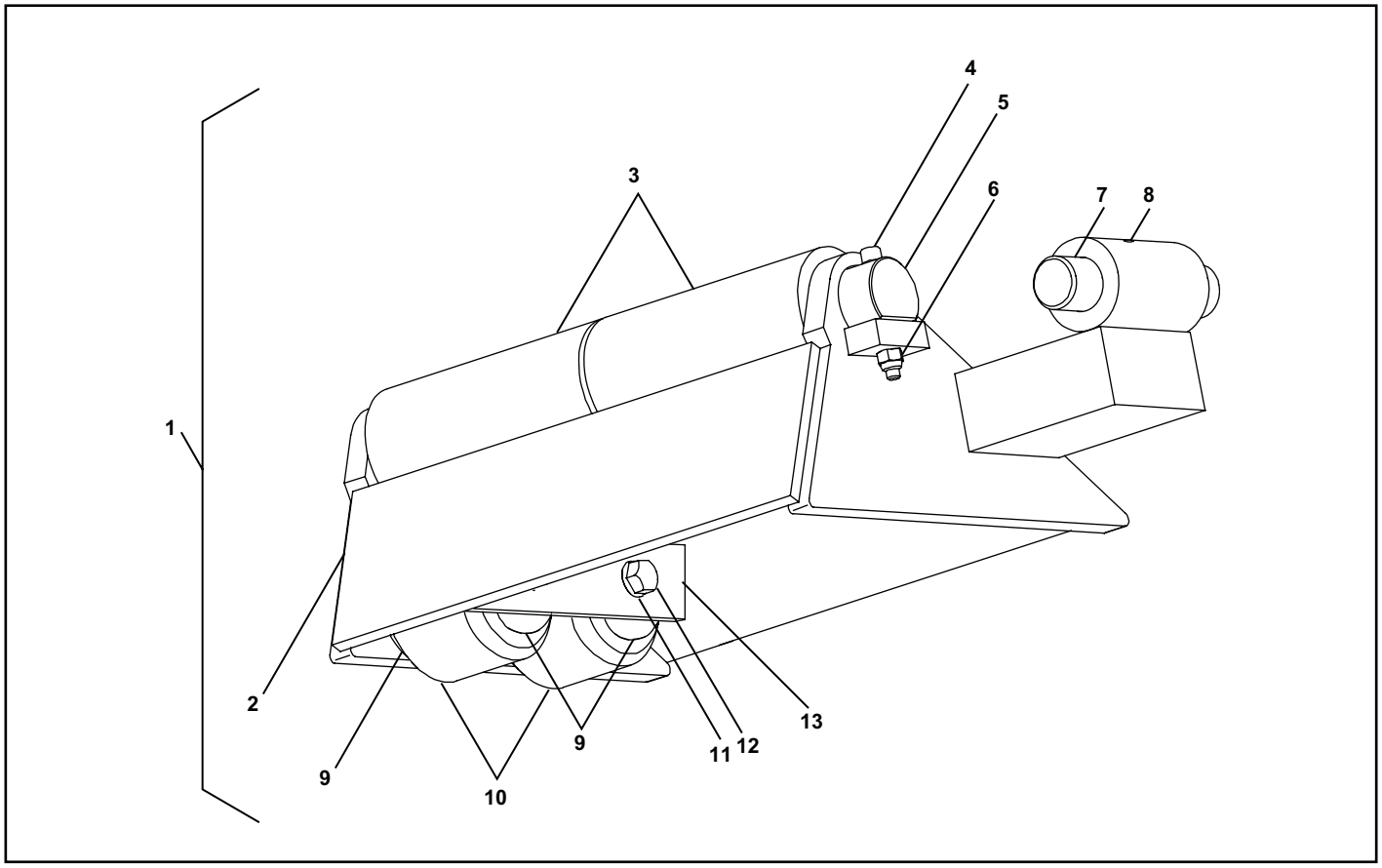
Item	Qty	Description	Part Number
1	1	Locking Arm Trolley Assembly - Complete (Includes Items 2 - 19)	109234
2	8	Screw, Hex. Head 5/8-11 x 1-1/2" Long Stainless Steel	106935
3	8	Lockwasher 5/8" ID Stainless Steel	106936
4	1	Spool Assembly (Includes Items 15 - 19)	106917
5	1	Trolley Assembly- Right (Includes Parts 7 - 13)	106863
6	1	Trolley Assembly - Left (Includes Parts 8 - 14)	106869
7	1	Trolley Weldment - Right	106853
8	2	Slider Bar	112479
9	4	Screw, Countersunk Hex. 3/8-16 x 1" Long Stainless Steel	106865
10	2	Bearing Brush	106916
11	4	Flat Washer, Beam Brush #10 Stainless Steel	106867
12	4	Lockwasher, Beam Brush #10 Stainless Steel	106868
13	4	Screw, Slotted Hex. #10-32 x 1/2" Long Stainless Steel	106866
14	1	Trolley Weldment – Left	106870
15	1	Spool Weldment	106872
16	1	Pawl Bearing	106874
17	1	Grease Fitting	109696
18	2	Spool Bearing	106862
19	4	Truss Head Screw	114744
20	2	Extension Spring	52129
21	4	Screw, Hex. Head 3/8-16 x 1" long stainless steel	106906
22	4	Hex. Nut 3/8-16 Serr. Flange ZP	51564

PAWL ASSEMBLY REPLACEMENT PARTS



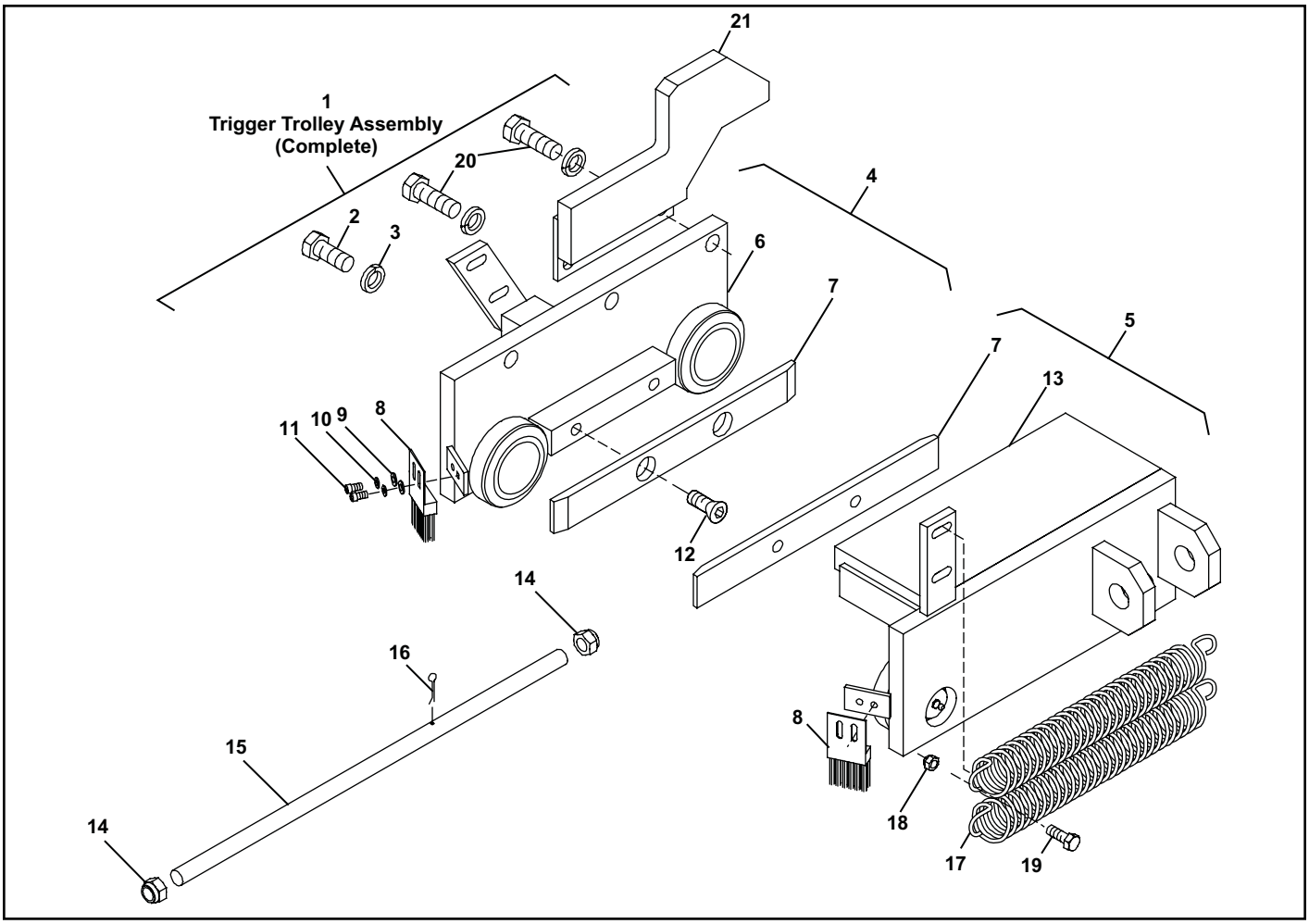
Item	Qty	Description	Part Number
1	1	Pawl Assembly - Complete	112584
2	1	Pawl Weldment	112585
3	2	UHMW Slider	112756
4	1	Snaggletooth	106922
5	1	Pawl Wear Pad	106934
6	2	Pop Rivet	106954
7	1	Hex. Jam Set Screw 7/8"-9 x 7/16" Long	106929
8	1	Spring 3/4" x 1-1/2" Long	106928

TRIGGER ASSEMBLY REPLACEMENT PARTS



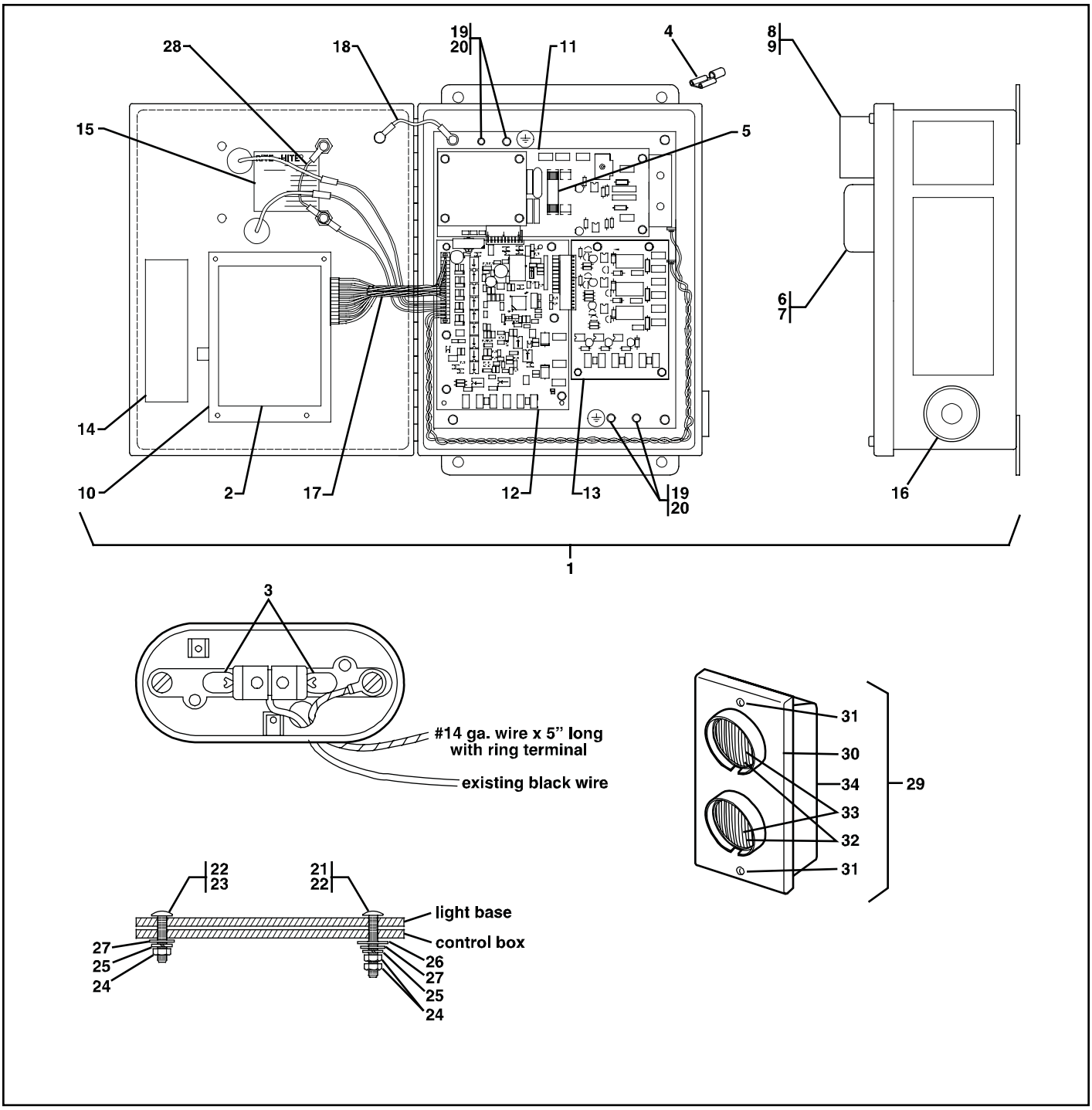
Item	Qty	Description	Part Number
1	1	Trigger Assembly – Complete	106893
2	1	Trigger Weldment	106894
3	2	Round Tube 2-1/2" OD, 1-1/2" ID x 5-1/8" Long	106913
4	1	Cap Screw 1/4-20 x 2-1/4" Long Stainless Steel	106908
5	1	Shaft 1-7/16" Dia. x 12-1/4" Long	106910
6	1	Nylock Nut 1/4"-20 Stainless Steel	106880
7	1	Clevis Pin 1" Dia. x 4-1/2" Long	106914
8	1	Cap Screw 1/4"-20 x 3/8" Long Stainless Steel	106909
9	4	Washer	106905
10	2	Trigger Roller	106912
11	2	Lockwasher 3/8" Stainless Steel	106907
12	2	Hex. Screw 3/8"-16 x 1" Long Stainless Steel	106906
13	1	Trigger Gusset	106911

TRIGGER TROLLEY ASSEMBLY REPLACEMENT PARTS



Item	Qty	Description	Part Number
1	1	Trigger Trolley Assembly - Complete (Includes Items 2 - 13)	109233
2	1	Screw, Hex. Head 5/8-11 x 1-1/2" Long Stainless Steel	106935
3	3	Lockwasher 5/8" I.D. Stainless Steel	106936
4	1	Trigger Trolley Assembly - Right (Includes Parts 6 - 12)	106890
5	1	Trigger Trolley Assembly - Left (Includes Parts 7 - 13)	106885
6	1	Trigger Trolley Weldment - Right	106891
7	2	Slider Bar	112479
8	2	Bearing Brush	106916
9	4	Flat Washer, Beam Brush #10 Stainless Steel	106867
10	4	Lockwasher, Beam Brush #10 Stainless Steel	106868
11	4	Screw, Slotted Hex. #10-32 x 1/2" Long Stainless Steel	106866
12	4	Screw, Countersunk Hex. 3/8-16 x 1" Long Stainless Steel	106865
13	1	Trigger Trolley Weldment – Left	106886
14	2	Nylock Hex. Nut 5/8-11 Stainless Steel	106951
15	1	Threaded Rod 5/8" x 22" Long Stainless Steel	106950
16	1	Cotter Pin 1/8" x 1" Long Stainless Steel	109268
17	2	Extension Spring	52129
18	4	Hex. Nut 3/8-16 Serr. Flange ZP	51564
19	4	Screw, Hex. Head 3/8-16 x 1" long stainless steel	106906
20	2	Screw Hex. Head 5/8-11 x 1-3/4" Long Stainless Steel	119778
21	1	Pawl Hold Down	118838

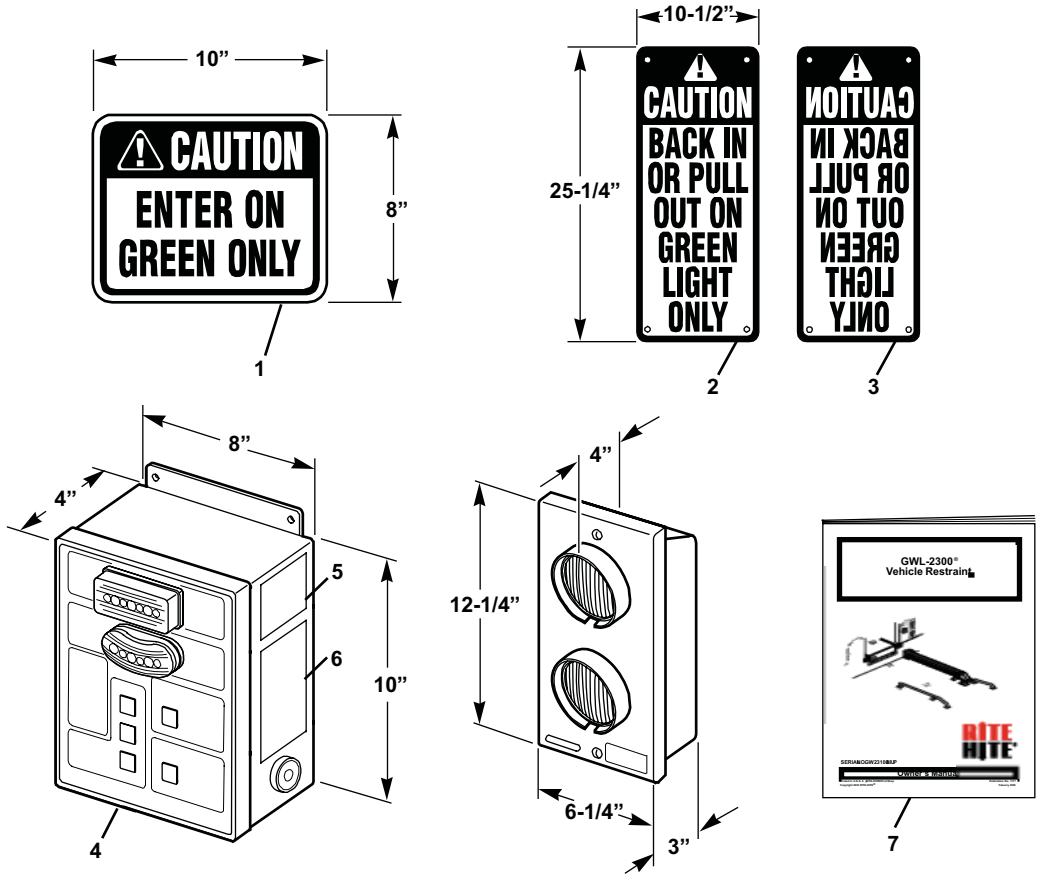
ELECTRICAL REPLACEMENT PARTS



ELECTRICAL REPLACEMENT PARTS LIST

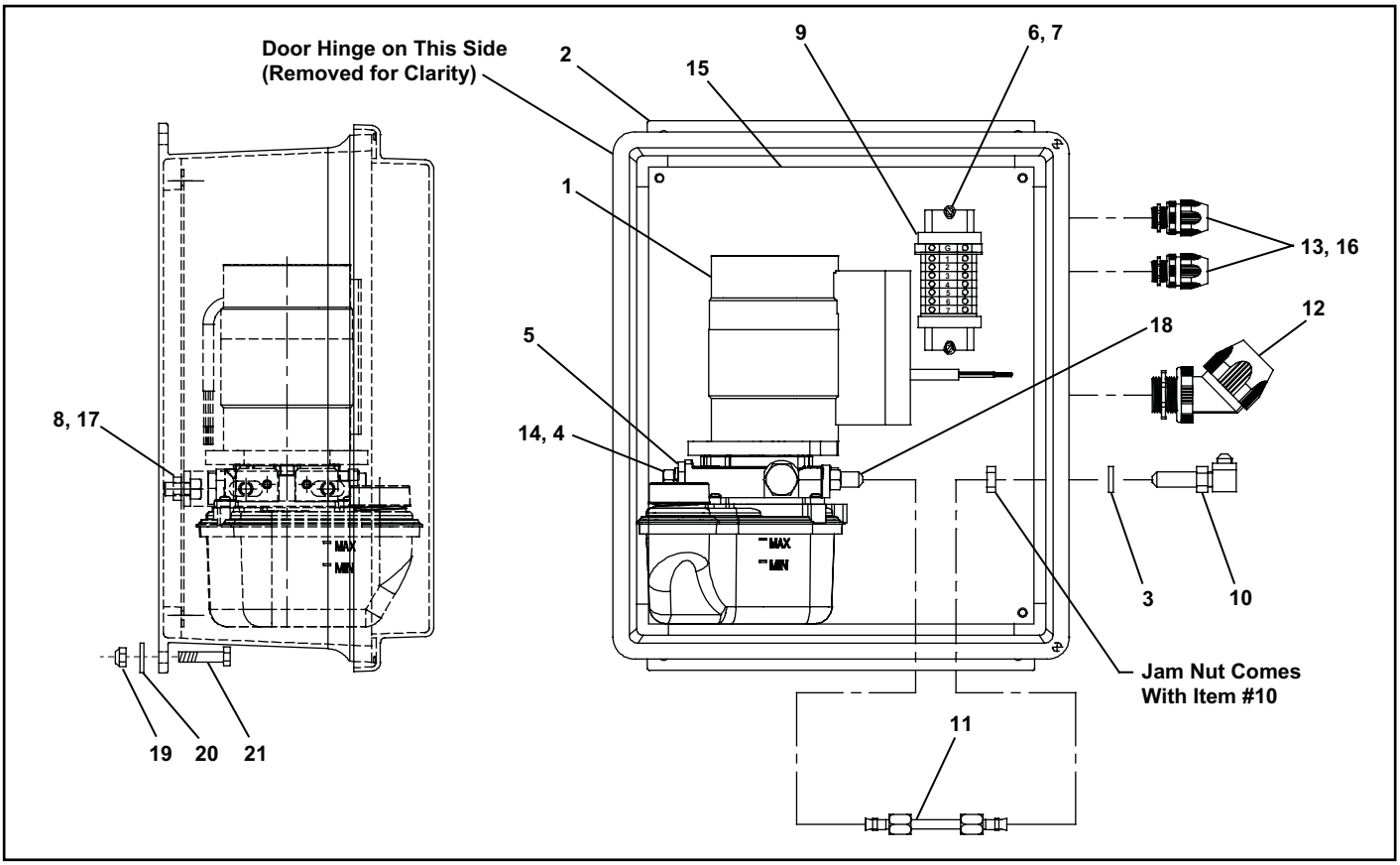
Item	Qty	Description	Part Number
1	1	Control box assembly, complete (Consult RITE-HITE for specific part)	103.xxx
2	1	Electrical schematic decal (Consult RITE-HITE for specific part)	108.xxx
3	4	Light bulb (#194)	55768
4	16	Insulated female terminal 1/4", 14-16 awg	55726
5	1	Fuse, 1amp 250volt fast blo	107571
6	1	Inside signal light, green assembly	55742
7	1	Inside signal light, green lens	55812
8	1	Inside signal light, red assembly	57803
9	1	Inside signal light, red lens	57840
10	1	Push button module, 5 button – includes mounting hardware	105436
11	1	Power module with circuit breaker – includes subplate & mounting hardware	105438
12	1	CPU module – includes mounting hardware	113365
13	1	Options module, not included in STANDARD control box assembly	105448
14	1	Program configuration decal (Consult RITE-HITE for specific part)	107.xxx
15	1	Full Load Amp and Voltage Decal (Consult RITE-HITE for specific part)	110.xxx
16	1	Horn, 12VDC	57383
17	1	Wiring harness	105460
18	1	Grounding harness	105456
19	4	Screw, panhead (#10-32 x .250)	105455
20	4	Lock washer, internal tooth #10	51828
21	1	Screw, round head #8-32 x 1.00 (red light only)	51656
22	2	Screw, round head #8-32 x .75	51672
23	1	Screw, round head #8-32 x .50 (green light only)	51645
24	6	Nut, hex (#8-32)	51538
25	4	Lock washer, external tooth #8	51760
26	2	Washer, nylon 0.26 ID x 0.75 OD x 0.10 thk	53164
27	4	Bushing, nylon	53147
28	1	Common wire, light assembly	108179
29	1	Outside light box, complete	18280
30	1	Outside light box cover, with lamps & lenses	18278
31	2	Screw, round head #6-32 x 3/4" Long	18364
32	2	Light bulb (GE #1156)	57187
33	2	Lamp socket assembly	57186
34	1	Outside light box, NEMA 3R, (without cover)	18277

MISCELLANEOUS REPLACEMENT PARTS



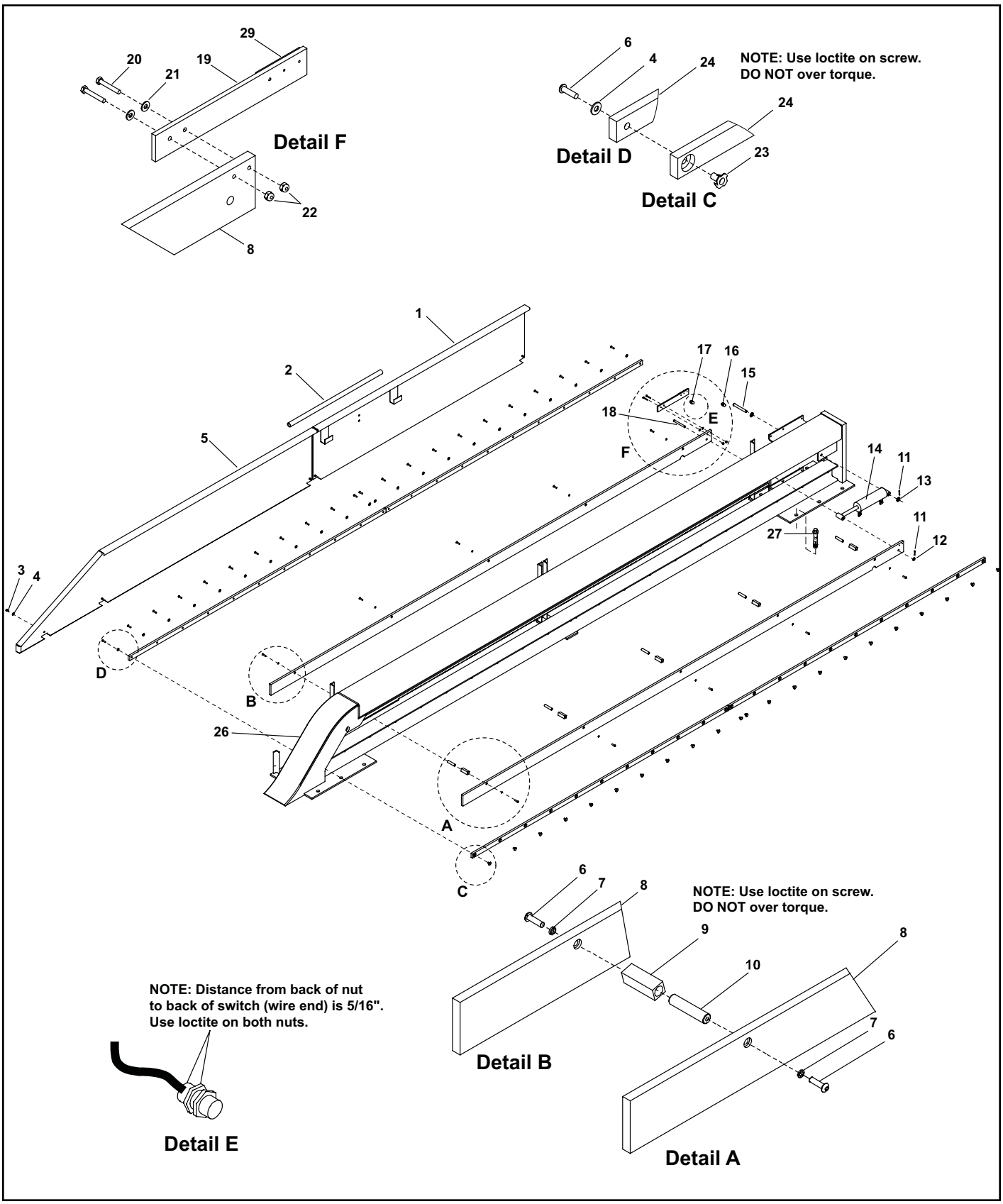
Item	Qty	Description	Part Number
1	1	Interior Warning Sign	56095
2	1	Narrow Sign (Normal Letters)	56112
3	1	Narrow Sign (Reverse Letters)	56113
4	1	Cover Decal - 5 Button	113908
5	1	Lockout/tagout Warning Decal	105430
6	1	Decal Warning GWL23	113909
7	1	Owner's Manual	Pub. No. 1177

HYDRAULIC POWER UNIT REPLACEMENT PARTS



Item	Qty	Description	Part Number
1	1	Power Unit 120/1ph/.33hp	112318
2	1	14x12x8 N4XF Enclosure	112313
3	2	.375ID x .750OD Seal	107134
4	2	Bolt .375-16 x .75	58108
5	1	Mounting Bracket	107131
6	2	Screw #8-32 x .5L	51699
7	2	Lock Washer #8	51839
8	2	Hex Nut	51534
9	1	Terminal Block Assembly	112304
10	2	90 deg. hydraulic fitting	112706
11	2	Hydraulic Hose Assembly	112881
12	1	LiquidTite Fitting, 45 deg. .75-14	112882
13	2	Cord Grip	112345
14	2	Lock Washer .375	51773
15	1	Back Panel	112305
16	2	O-ring gasket	113637
17	2	Bolt .312-18 x .75	51670
18	2	Hydraulic Fittings	117513
19	4	Nut 1/4"-20 Hex FLG	51552
20	4	Washer 1/4" Stainless Steel	106956
21	4	Screw 1/4"-20 x 1-1/4" Long Cap Hex	51650
19	1	Hydraulic Hose to Cylinder 14.5L (Not Shown)	112754
20	1	Hydraulic Hose to Cylinder 18L (Not Shown)	112324

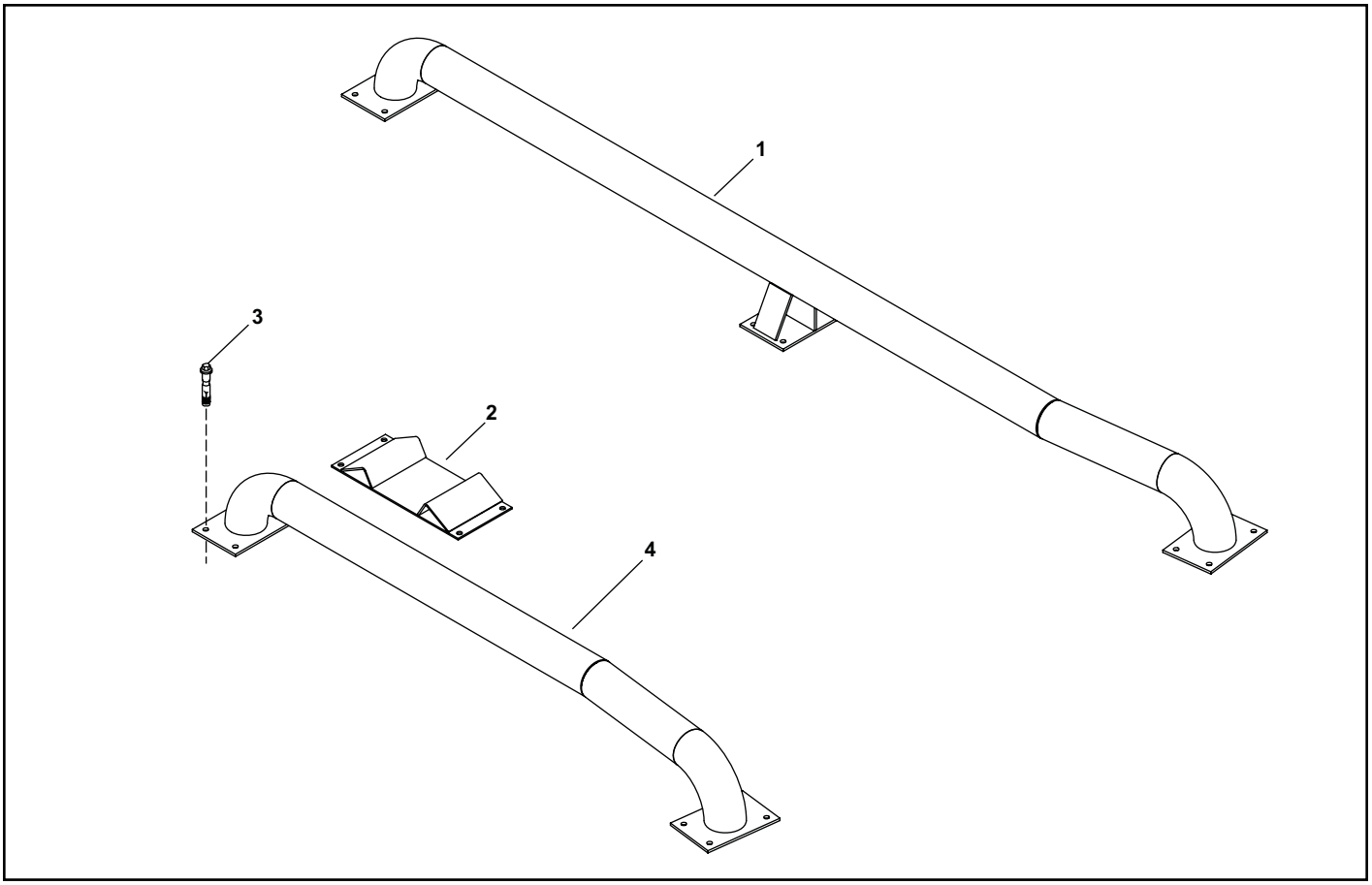
LEFT HAND TRACK ASSEMBLY REPLACEMENT PARTS



LEFT HAND TRACK ASSEMBLY PARTS LIST

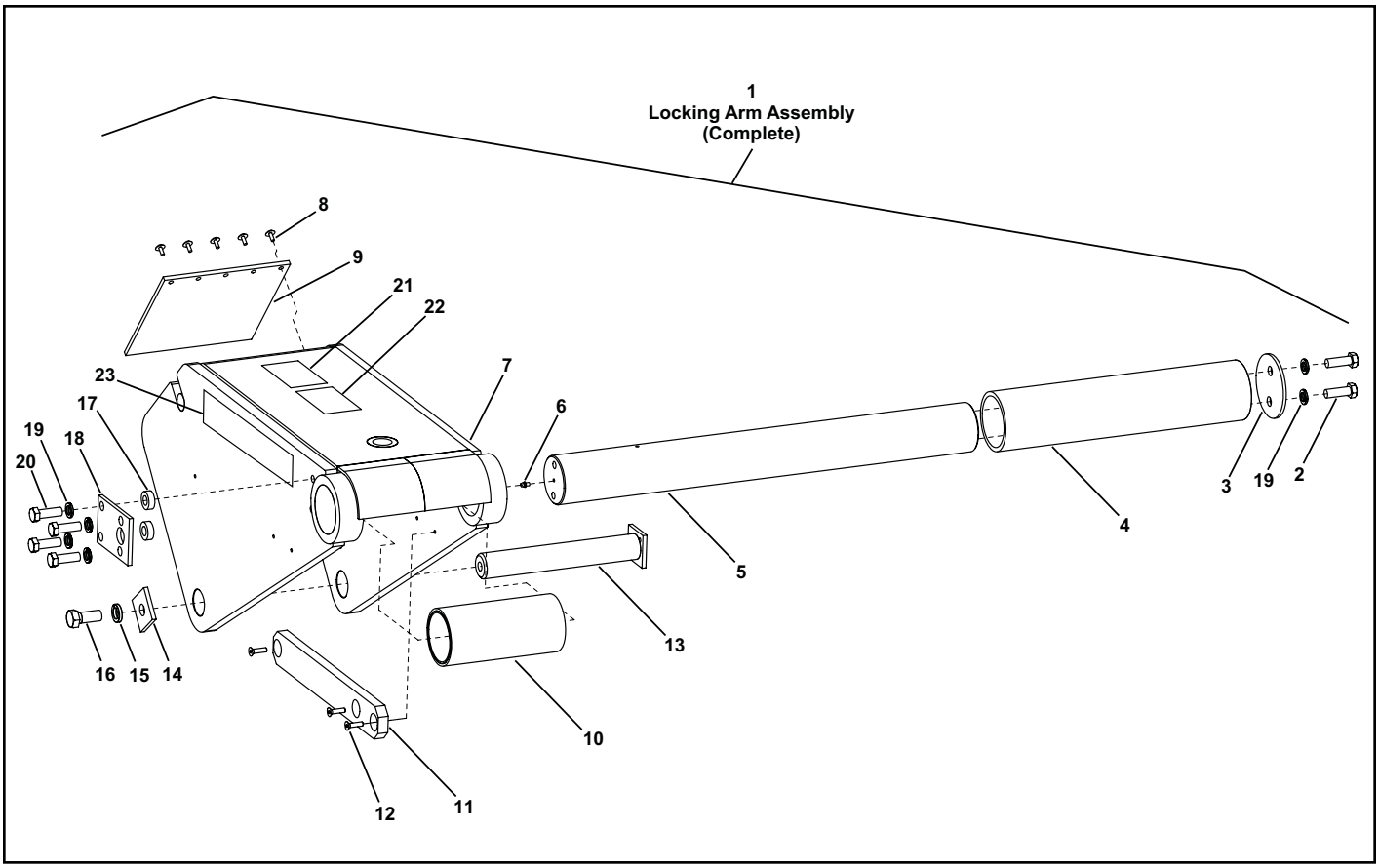
Item	Qty	Description	Part Number
1	1	Back Side Cover	109898
2	1	Maintenance Strut	106943
3	9	Hex. Cap Screw 1/4"-20 x 1/2" Long Stainless Steel	106939
4	35	Washer 1/4" Stainless Steel	106956
5	1	Front Side Cover	109899
6	32	Screw .250-20 x .875" Cap Button, Stainless Steel	106918
7	10	1/4" Lock Washer	51802
8	2	Lifting Rail	112735
9	5	Lifting Rail Bushing	112307
10	5	Pin .5 x 2.25 Threaded Ends 17-4PH	112738
11	2	Cotter Pin	109268
12	1	Flat Washer .375	106953
13	2	Flat Washer .500	51706
14	1	Cylinder Assembly (Includes Fittings)	112323
15	1	Clevis Pin .5 x 3.5L	112755
16	1	Unlock Switch, Mag. Res.	112759
17	1	Lock Switch, Mag. Res.	112758
18	1	Clevis Pin, .375 x 3.5L	106952
19	1	Limit Switch Flag Assembly	110006
20	2	Bolt #10-24 x 1.25	110691
21	2	Washer #10 Flat	106867
22	2	Nut #10-24	50597
23	22	Nut .250-20 Tee Barrel	106849
24	4	UHMW Wear Strip	130220
25	1	Decal - Safety Foot	64410
26	1	GWL-2300 Frame Weldment	109903
27	11	Anchor Bolt 5/8" x 4"	53150
28	2	90 Degree Hydraulic Fitting	16920
29	1	Magnet	107121

LEFT HAND WHEEL GUIDES & BARRIER RAMP REPLACEMENT PARTS



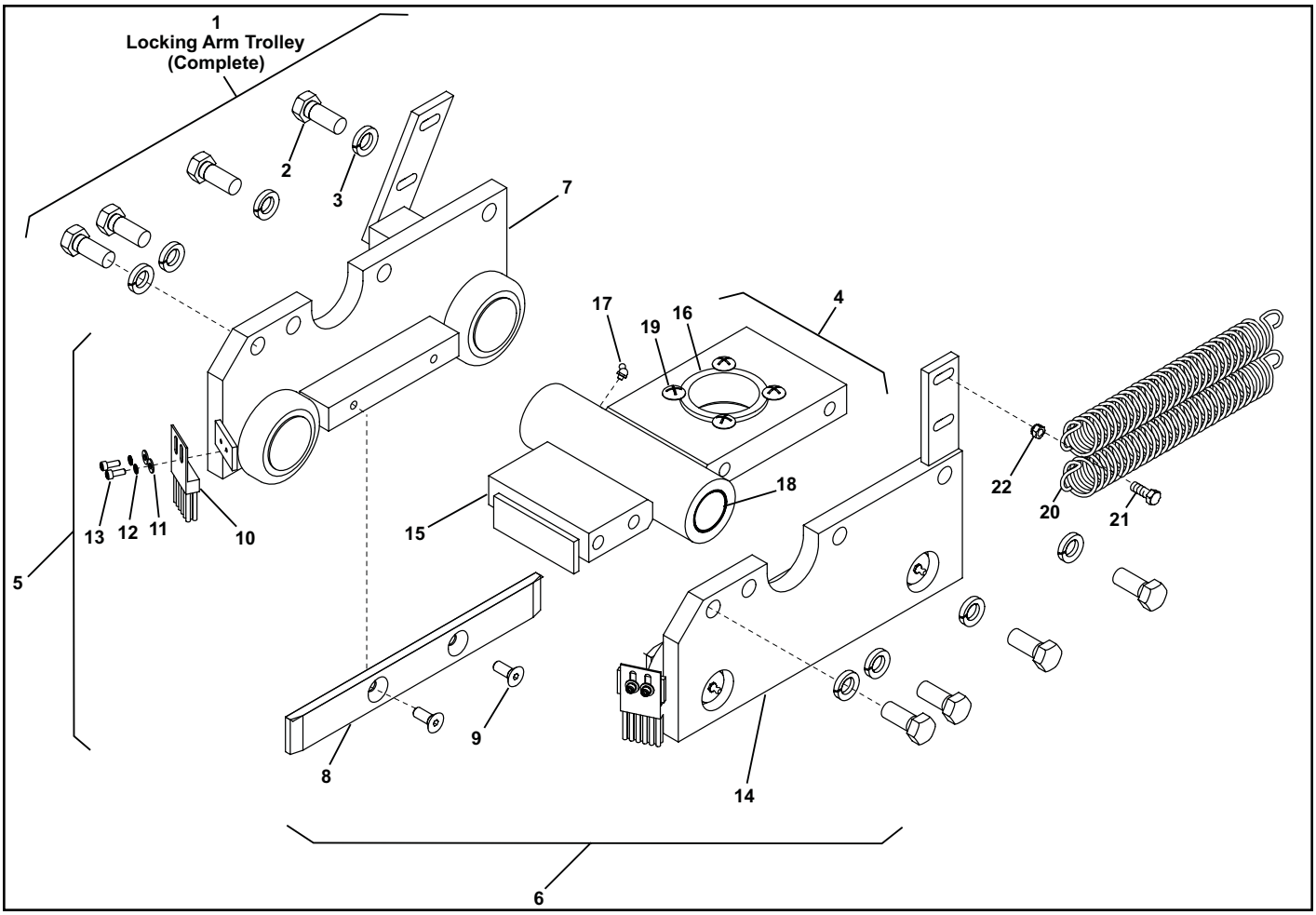
Item	Qty	Description	Part Number
1	1	Wheel Guide Long	110072
2	1	Barrier Ramp	107633
3	24	Anchor Bolt 5/8" x 4"	53150
4	1	Wheel Guide Short	110073

LEFT HAND LOCKING ARM ASSEMBLY REPLACEMENT PARTS



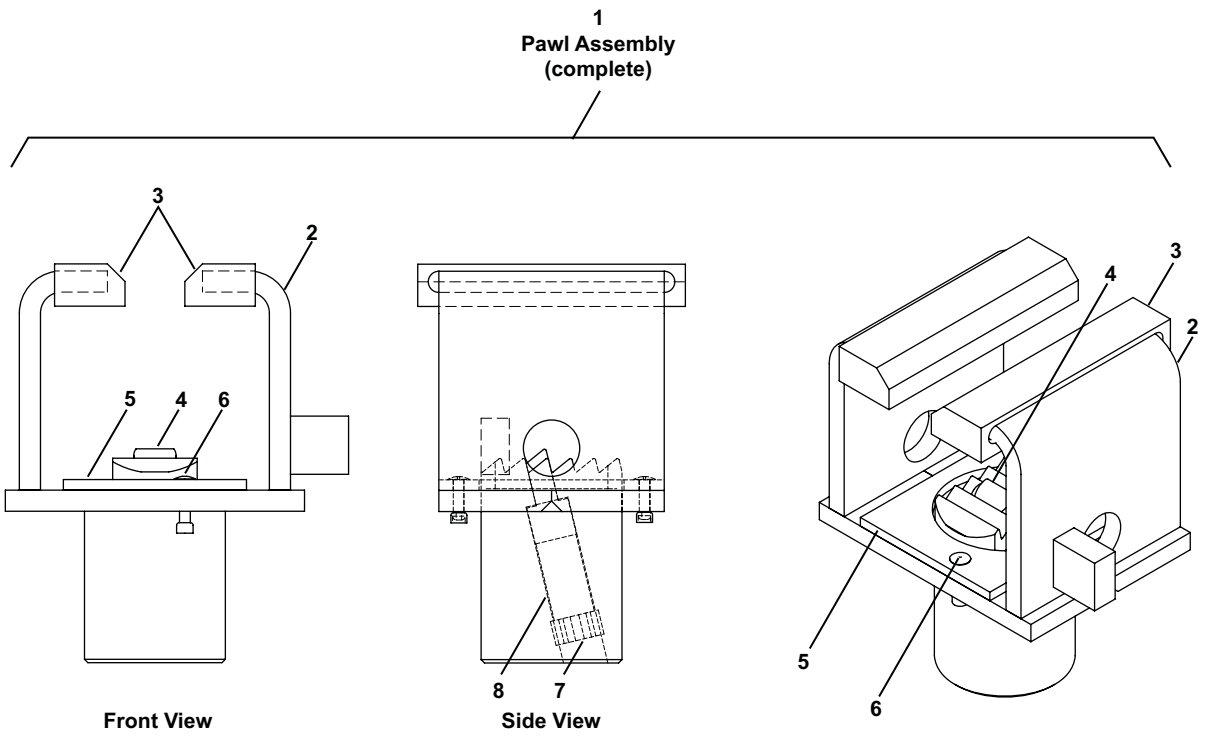
Item	Qty	Description	Part Number
1	1	Locking Arm Assembly - Complete (Includes items 2-20)	121345
2	2	Screw Hex Head 1/2"-13 x 1-1/2" Long (Grade 8)	121249
3	1	Locking Arm Tube Retainer	122510
4	1	Round Tube 14-13/16" Long	122509
5	1	Locking Arm Shaft	122863
6	1	Grease Fitting	51169
7	1	Locking Arm Weldment	121346
8	5	Screw, Machine 1/4"-20 x 1/2" Long Stainless Steel	104618
9	1	Cover Flap	104620
10	1	Bearing Tube Assembly	106839
11	2	Wear Pad	112952
12	6	Screw, Flat Head 1/4"-20 x 1" Long Stainless Steel	106852
13	1	Trolley Pin Weldment	106930
14	1	Square Washer, 5/8" ID x 2" x 2" x 1/4" thick	106931
15	1	Lockwasher, 5/8" ID Stainless Steel	106936
16	1	Screw, Hex. Head 5/8"-11 x 1-1/2" Long Stainless Steel	106935
17	2	Spacer	120029
18	1	Retainer	120028
19	6	Lockwasher, 1/2" ID Stainless Steel	51831
20	4	Screw, Hex. Head 1/2"-13 x 1" Long ZP (Grade 8)	121249
21	1	Decal - Caution Manual Release	113931
22	1	Decal - Hand Safety	64245
23	1	Decal - Logo GWL23	113928

LEFT HAND LOCKING ARM TROLLEY REPLACEMENT PARTS



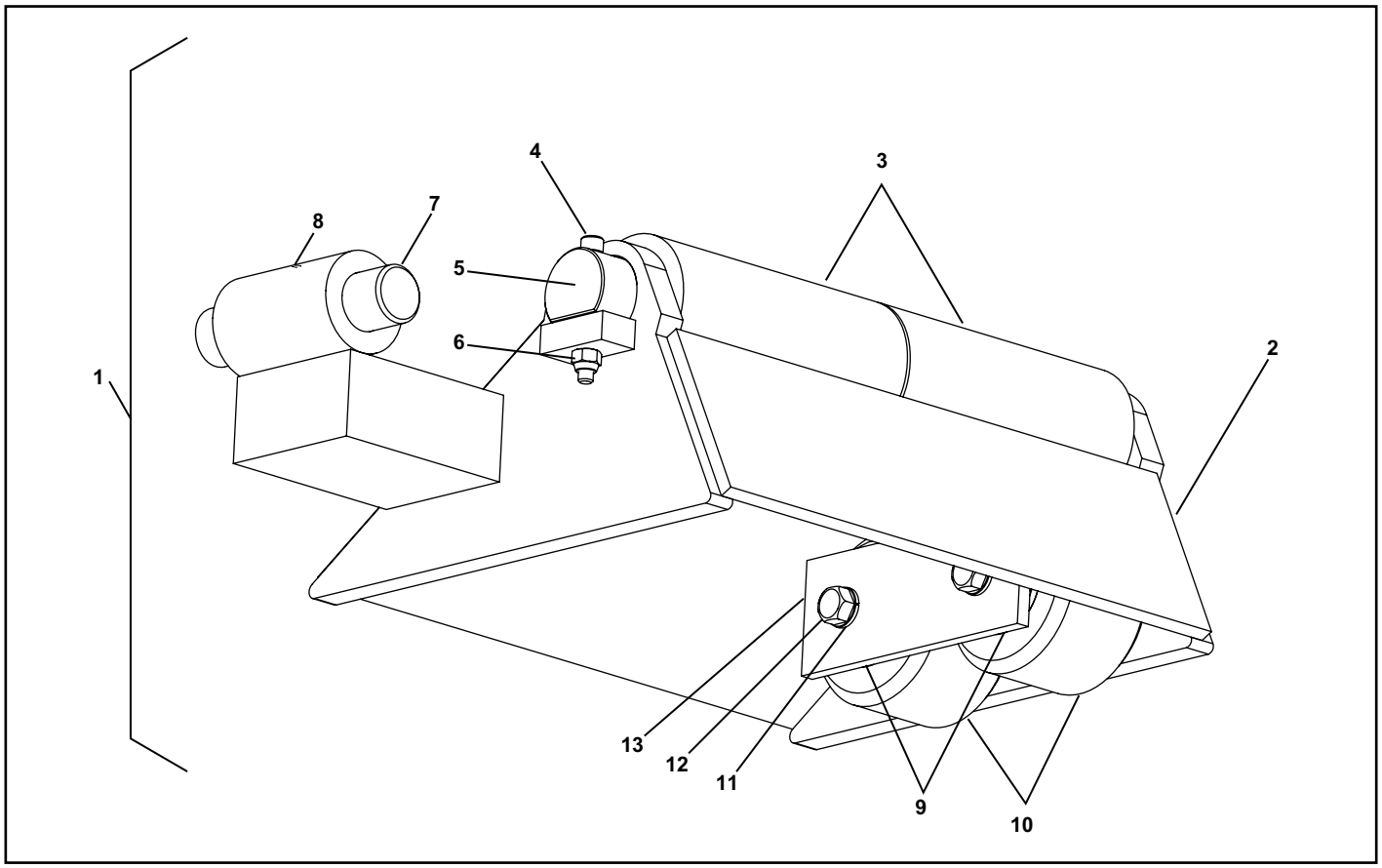
Item	Qty	Description	Part Number
1	1	Locking Arm Trolley Assembly - Complete (Includes Items 2 - 19)	110035
2	8	Screw, Hex. Head 5/8-11 x 1-1/2" Long Stainless Steel	106935
3	8	Lockwasher 5/8" ID Stainless Steel	106936
4	1	Spool Assembly (Includes Items 15 - 19)	106917
5	1	Trolley Assembly- Left (Includes Parts 7 - 13)	110038
6	1	Trolley Assembly - Right (Includes Parts 8 - 14)	110036
7	1	Trolley Weldment - Left	110066
8	2	Slider Bar	112479
9	4	Screw, Countersunk Hex. 3/8-16 x 1" Long Stainless Steel	106865
10	2	Bearing Brush	106916
11	4	Flat Washer, Beam Brush #10 Stainless Steel	106867
12	4	Lockwasher, Beam Brush #10 Stainless Steel	106868
13	4	Screw, Slotted Hex. #10-32 x 1/2" Long Stainless Steel	106866
14	1	Trolley Weldment – Right	110037
15	1	Spool Weldment	106872
16	1	Pawl Bearing	106874
17	1	Grease Fitting	109696
18	2	Spool Bearing	106862
19	4	Truss Head Screw	114744
20	2	Extension Spring	52129
21	4	Screw, Hex. Head 3/8-16 x 1" long stainless steel	106906
22	4	Hex. Nut 3/8-16 Serr. Flange ZP	51564

LEFT HAND PAWL ASSEMBLY REPLACEMENT PARTS



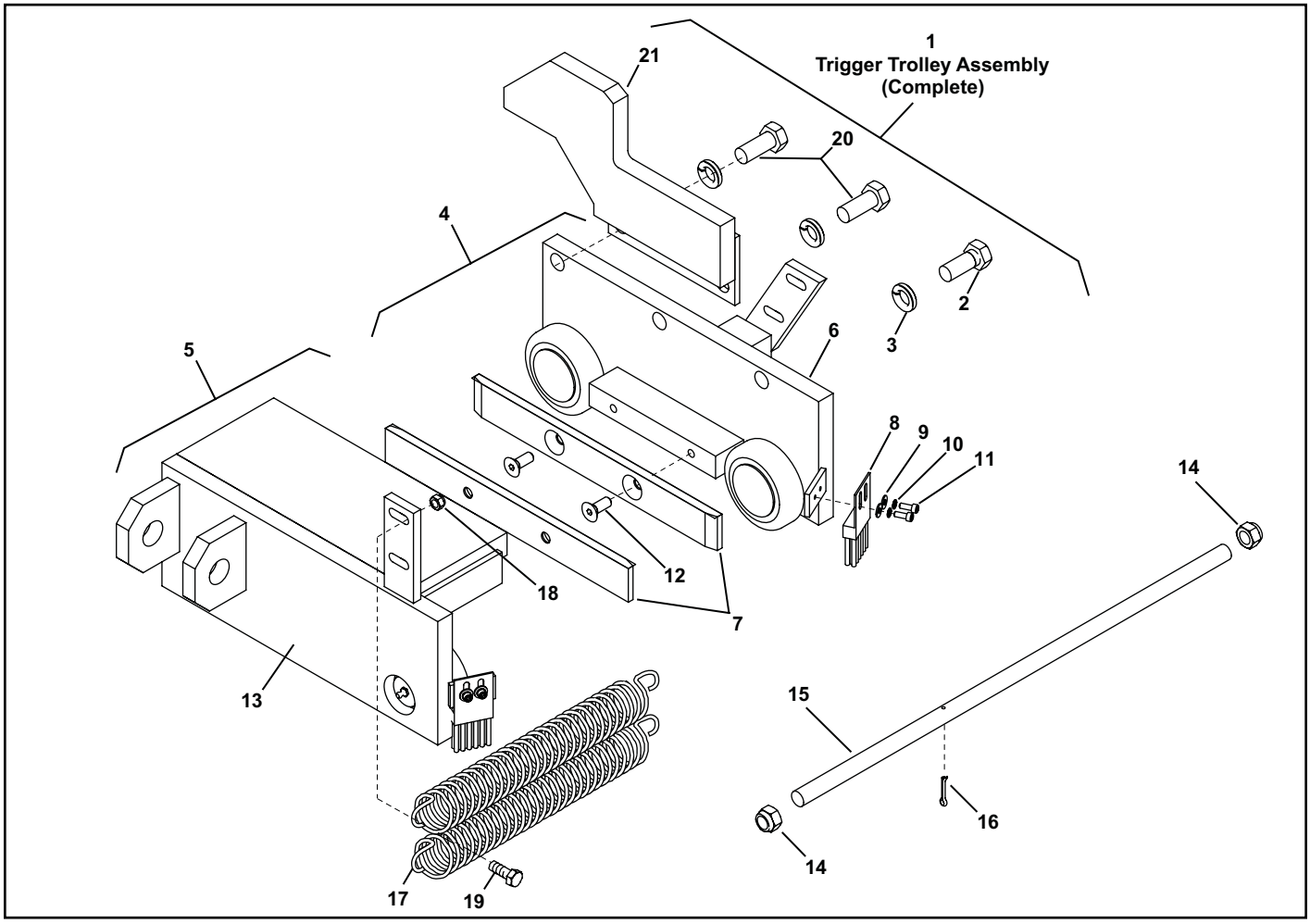
Item	Qty	Description	Part Number
1	1	Pawl Assembly - Complete	127221
2	1	Pawl Weldment	127220
3	2	UHMW Slider	112756
4	1	Snaggletooth	106922
5	1	Pawl Wear Pad	106934
6	2	Pop Rivet	106954
7	1	Hex. Jam Set Screw 7/8"-9 x 7/16" Long	106929
8	1	Spring 3/4" x 1-1/2" Long	106928

LEFT HAND TRIGGER ASSEMBLY REPLACEMENT PARTS



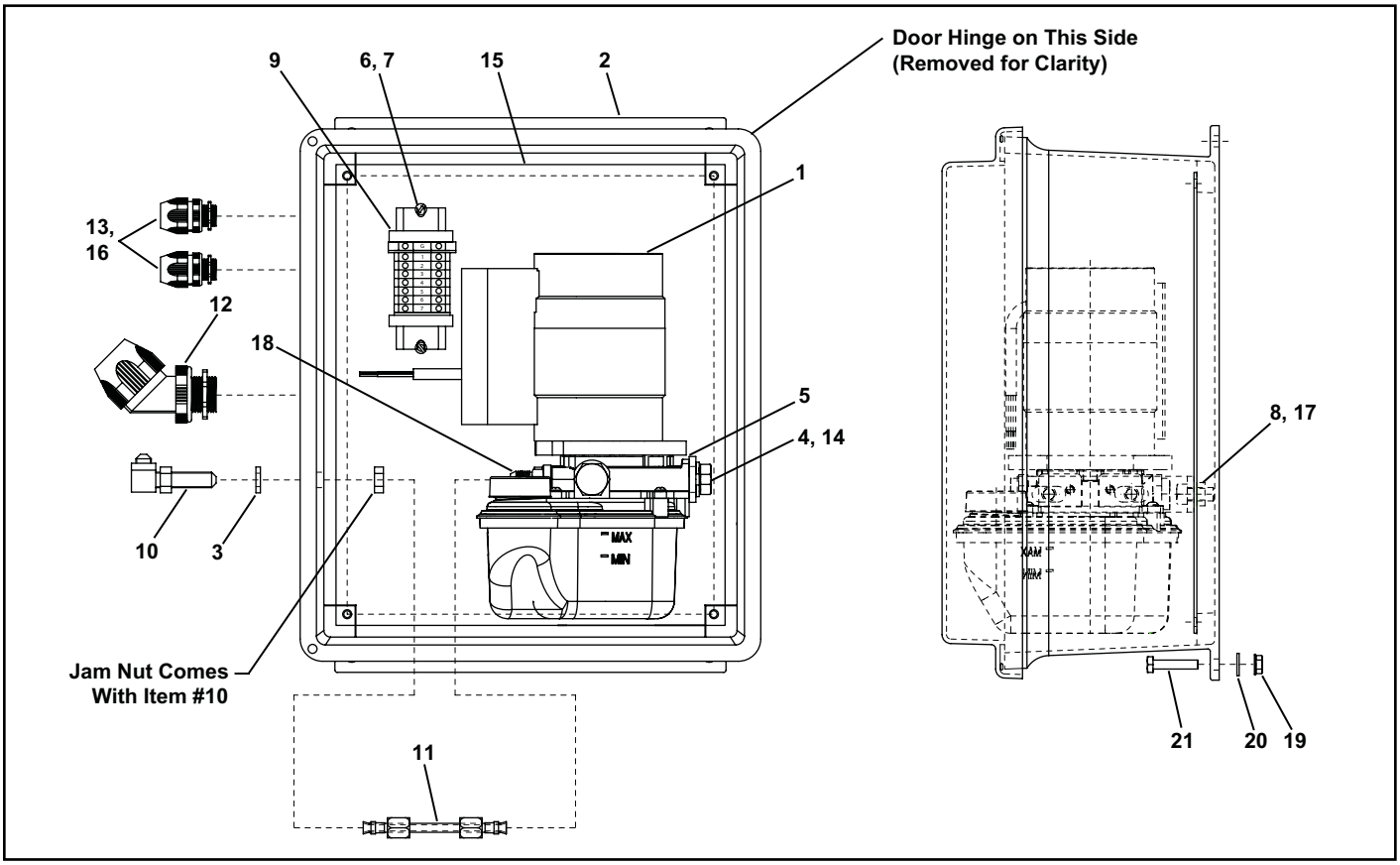
Item	Qty	Description	Part Number
1	1	Trigger Assembly – Complete	108693
2	1	Trigger Weldment	108694
3	2	Round Tube 2-1/2" OD, 1-1/2" ID x 5-1/8" Long	106913
4	1	Cap Screw 1/4-20 x 2-1/4" Long Stainless Steel	106908
5	1	Shaft 1-7/16" Dia. x 12-1/4" Long	106910
6	1	Nylock Nut 1/4"-20 Stainless Steel	106880
7	1	Clevis Pin 1" Dia. x 4-1/2" Long	106914
8	1	Cap Screw 1/4"-20 x 3/8" Long Stainless Steel	106909
9	4	Washer	106905
10	2	Trigger Roller	106912
11	2	Lockwasher 3/8" Stainless Steel	106907
12	2	Hex. Screw 3/8"-16 x 1" Long Stainless Steel	106906
13	1	Trigger Gusset	106911

LEFT HAND TRIGGER TROLLEY ASSEMBLY REPLACEMENT PARTS



Item	Qty	Description	Part Number
1	1	Trigger Trolley Assembly - Complete (Includes Items 2 - 13)	110069
2	1	Screw, Hex. Head 5/8-11 x 1-1/2" Long Stainless Steel	106935
3	3	Lockwasher 5/8" I.D. Stainless Steel	106936
4	1	Trigger Trolley Assembly - Left (Includes Parts 6 - 12)	110070
5	1	Trigger Trolley Assembly - Right (Includes Parts 7 - 13)	108705
6	1	Trigger Trolley Weldment - Left	110071
7	2	Slider Bar	112479
8	2	Bearing Brush	106916
9	4	Flat Washer, Beam Brush #10 Stainless Steel	106867
10	4	Lockwasher, Beam Brush #10 Stainless Steel	106868
11	4	Screw, Slotted Hex. #10-32 x 1/2" Long Stainless Steel	106866
12	4	Screw, Countersunk Hex. 3/8-16 x 1" Long Stainless Steel	106865
13	1	Trigger Trolley Weldment – Right	108706
14	2	Nylock Hex. Nut 5/8-11 Stainless Steel	106951
15	1	Threaded Rod 5/8" x 22" Long Stainless Steel	106950
16	1	Cotter Pin 1/8" x 1" Long Stainless Steel	109268
17	2	Extension Spring	52129
18	4	Hex. Nut 3/8-16 Serr. Flange ZP	51564
19	4	Screw, Hex. Head 3/8-16 x 1" long stainless steel	106906
20	2	Screw Hex. Head 5/8-11 x 1-3/4" Long Stainless Steel	119778
21	1	Pawl Hold Down	127219

LEFT HAND HYDRAULIC POWER UNIT REPLACEMENT PARTS



Item	Qty	Description	Part Number
1	1	Power Unit 120/1ph/.33hp	129475
2	1	14x12x8 N4XF Enclosure	120600
3	2	.375ID x .750OD Seal	107134
4	2	Bolt .375-16 x .75	58108
5	1	Mounting Bracket	107131
6	2	Screw #8-32 x .5L	51699
7	2	Lock Washer #8	51839
8	2	Hex Nut	51534
9	1	Terminal Block Assembly	112304
10	2	90 deg. hydraulic fitting	112706
11	2	Hydraulic Hose Assembly	112881
12	1	LiquidTite Fitting, 45 deg. .75-14	112882
13	2	Cord Grip	112345
14	2	Lock Washer .375	51773
15	1	Back Panel	112305
16	2	O-ring gasket	113637
17	2	Bolt .312-18 x .75	51670
18	2	Hydraulic Fittings	117513
19	4	Nut 1/4"-20 Hex FLG	51552
20	4	Washer 1/4" Stainless Steel	106956
21	4	Screw 1/4"-20 x 1-1/4" Long Cap Hex	51650
19	1	Hydraulic Hose to Cylinder 14.5L (Not Shown)	112754
20	1	Hydraulic Hose to Cylinder 18L (Not Shown)	112324

NOTES

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